



## Lesson 12

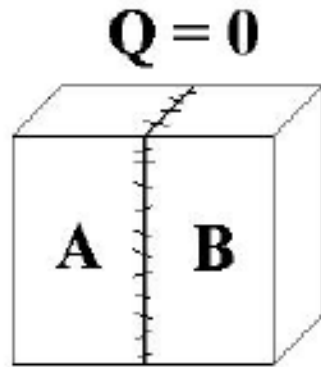


# Thermomechanical Measurements for Energy Systems (MENR)

# Measurements for Mechanical Systems and Production (MMER)

## The measurement of the **TEMPERATURE**

If a certain amount of **heat  $Q$**  is supplied or subtracted from a body, this will change its **temperature  $T$** . The heat  $Q$  (which is a form of energy and is measured in *Joule*) alters the molecular activity of the bodies, causing variation of the temperature  $T$ . Therefore, it follows immediately that the temperature is a quantity that provides a status information about the "energy state" of the body.

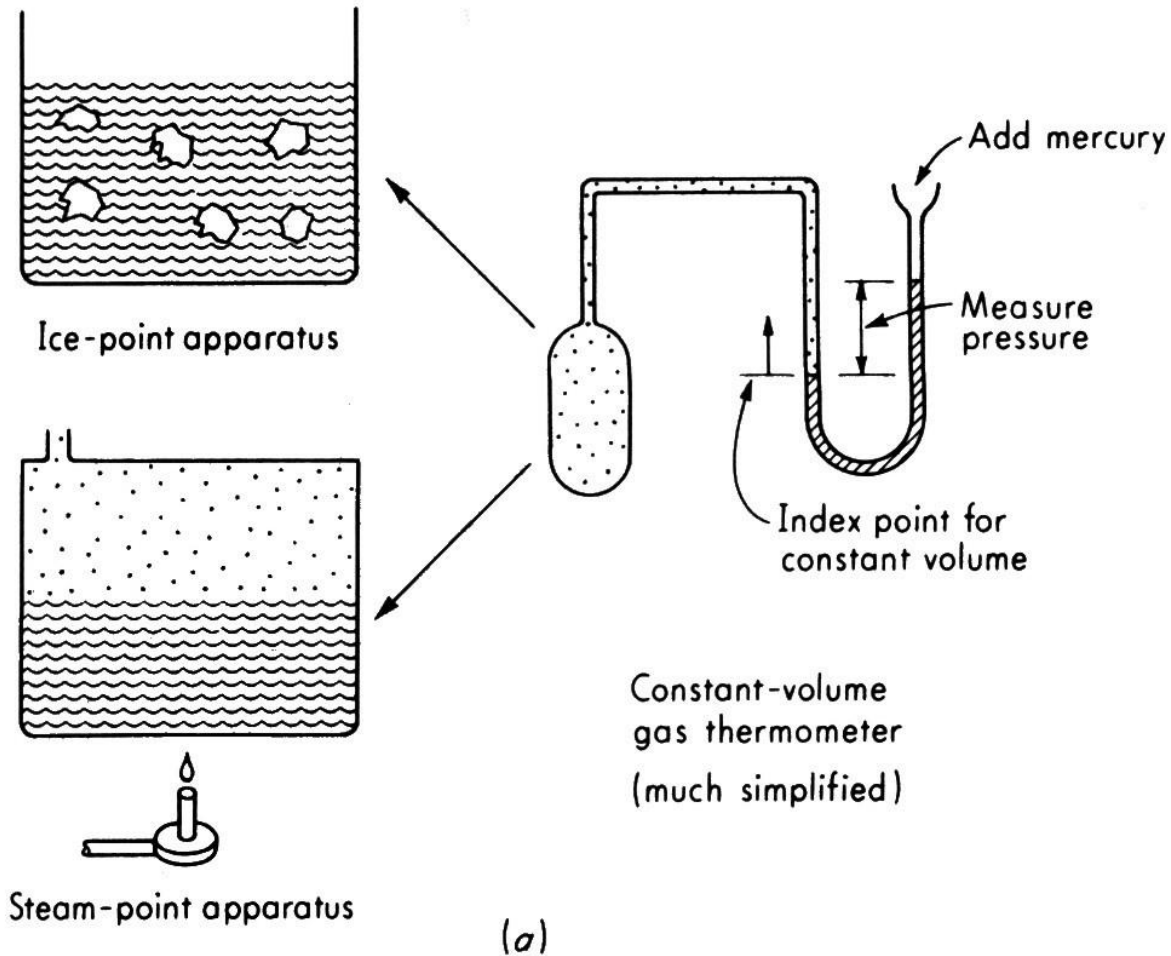


We can refer to the **zero law of thermodynamics**: if there is *thermal equilibrium*, or there is *no heat  $Q$  exchange* between two bodies A and B placed in contact, the bodies A and B are at the same temperature ! This property is transitive: if there is a *thermal equilibrium between the bodies A and B* and *between the bodies B and C*, there is also *thermal equilibrium between the bodies A and C*, although not in contact ...

However, the “operative methods” for the **measurement of temperature** are realized by means of the properties of bodies and materials and their change with temperature ...

- the variations of physical dimensions  $\rightarrow$  the volume  $\Delta V$  or the length  $\Delta l$ , according to the form of the body;
- the variations of electrical properties  $\rightarrow$  the resistance  $\Delta R$ ;
- the variations of physical state  $\rightarrow$  from solid to liquid, to vapor or vice versa, very useful to define the reference temperatures  $T$  (see below).

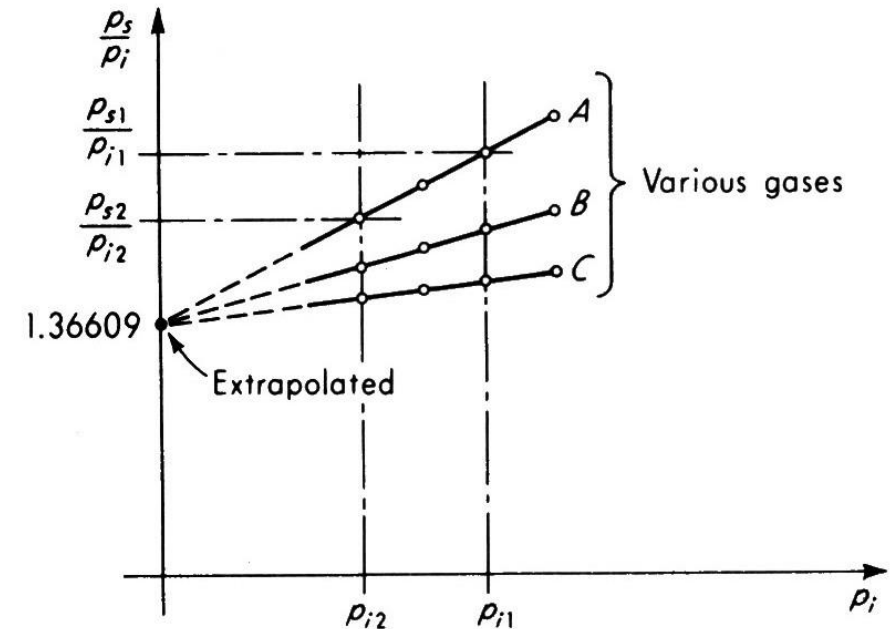
## The gas thermometer experience:



applies the Boyle's law:  $pV = nRT$

$$\frac{p_1}{p_2} = \frac{T_1}{T_2} \dots \text{at } V = \text{const} \dots$$

$$\frac{p_s}{p_i} = \frac{T_s}{T_i} = 1,36609 \dots$$



because we wont  $T_s = T_i + 100$  we write  $\frac{T_i + 100}{T_i} = 1,36609 \dots$

so we get  $0,36609 \cdot T_i = 100$  and  $T_i = 273,16$  [K]

Gas-thermometer temperature scale.

The official temperature scale (IS) is the *thermodynamic scale* where the *temperature unit* is the **kelvin K** but, it is also  **$1 K = 1 ^\circ C$**

For *calibrating* all industrial thermometers, six *fixed temperature points* are recommended, defined as the *equilibrium temperatures between 2 phases* between: solid/liquid/vapor at the standard pressure of 1 atmosphere (101325 Pa).

1. Oxygen point (-182.96°C): equilibrium T between O(L) and O(V)
2. Water triple point (+0.01°C): equilibrium T between H<sub>2</sub>O(S) , H<sub>2</sub>O(L) , H<sub>2</sub>O(V)
3. Water vapor point (+100°C): equilibrium T between H<sub>2</sub>O(L) e H<sub>2</sub>O(V)
4. Zinc point (+419.58°): equilibrium T between Zn(S) e Zn(L)
5. Silver point (+961.93°C): equilibrium T between Ag(S) e Ag(L)
6. Gold point (+1064.43°C): equilibrium T between Au(S) e Au(L)

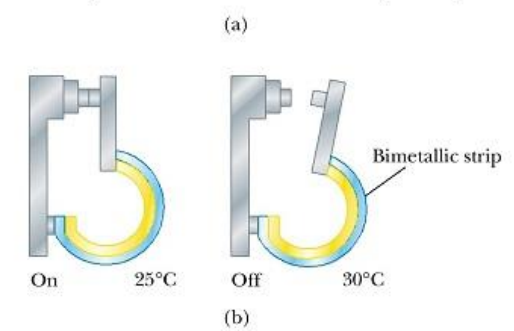
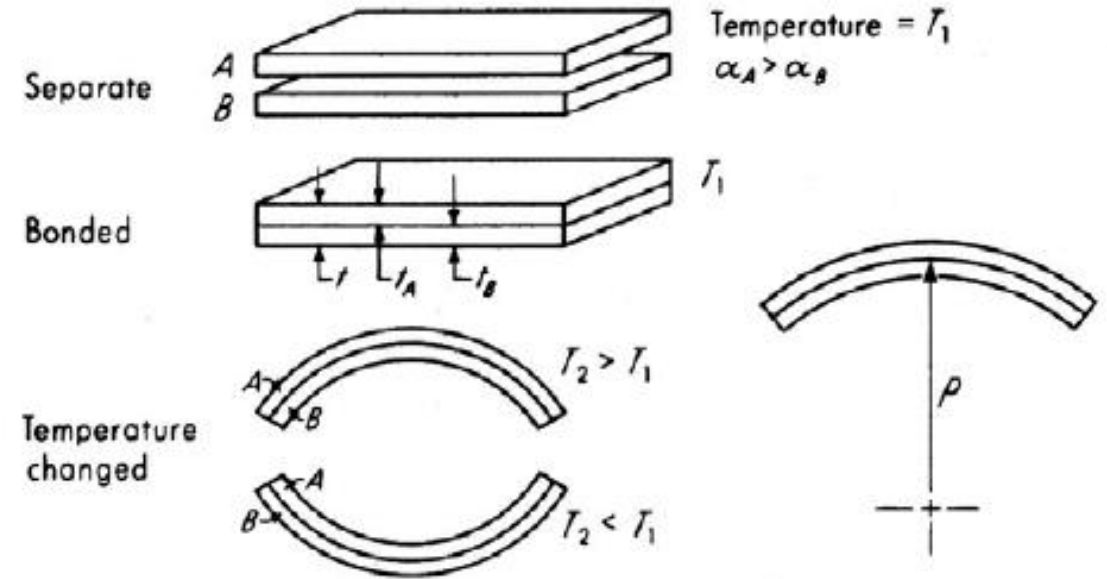
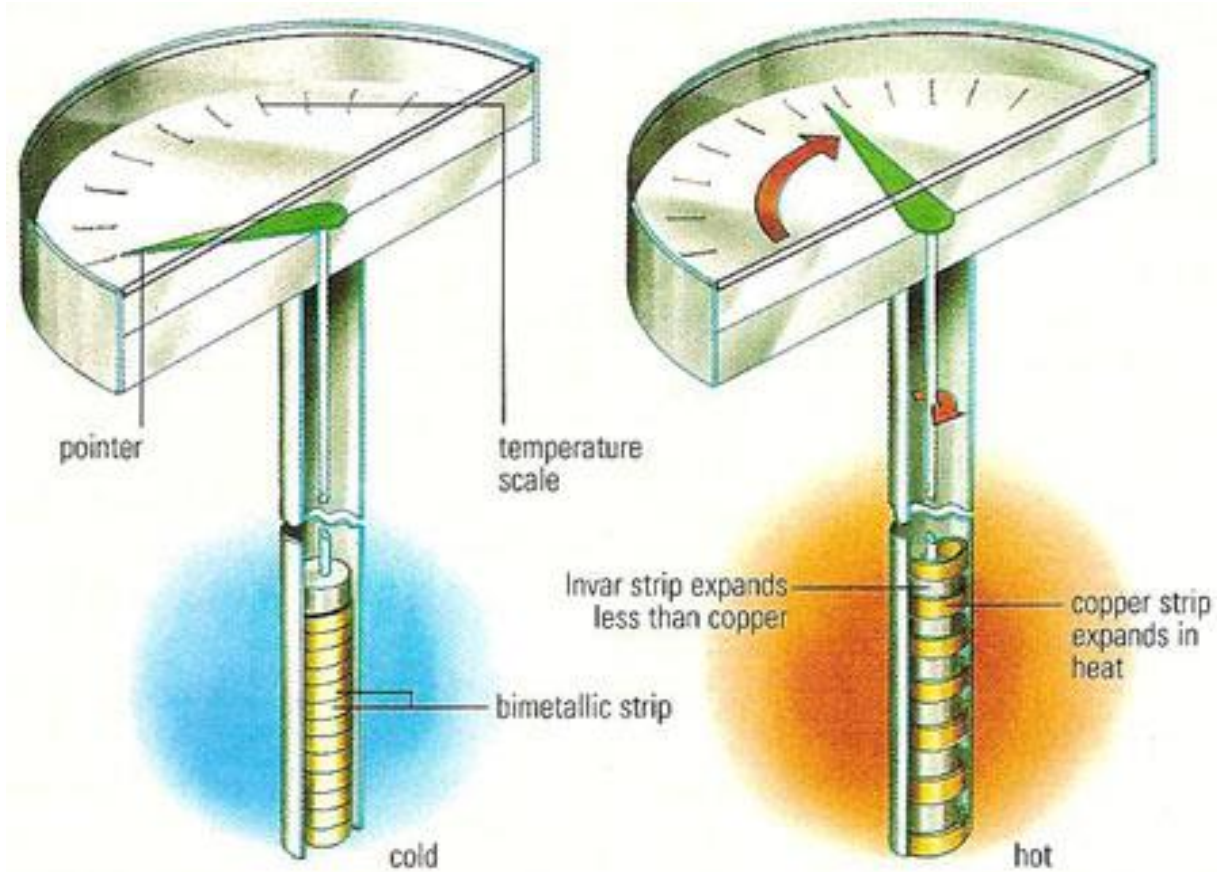
The **International Temperature Scale of 1990 (ITS-90)** is the “de facto” standard used in the industrialized world by international convention

***ITS-90 Fixed-Point Cells***



## Bimetallic Thermometers :

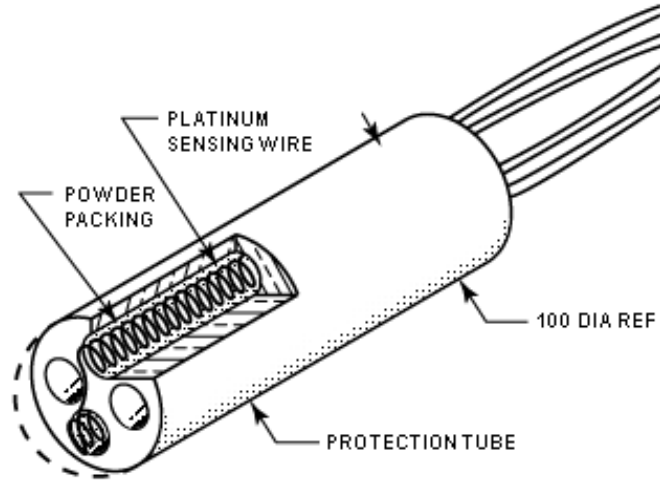
Mostly used as automatic thermal switches for safety temperature monitoring !



(c)

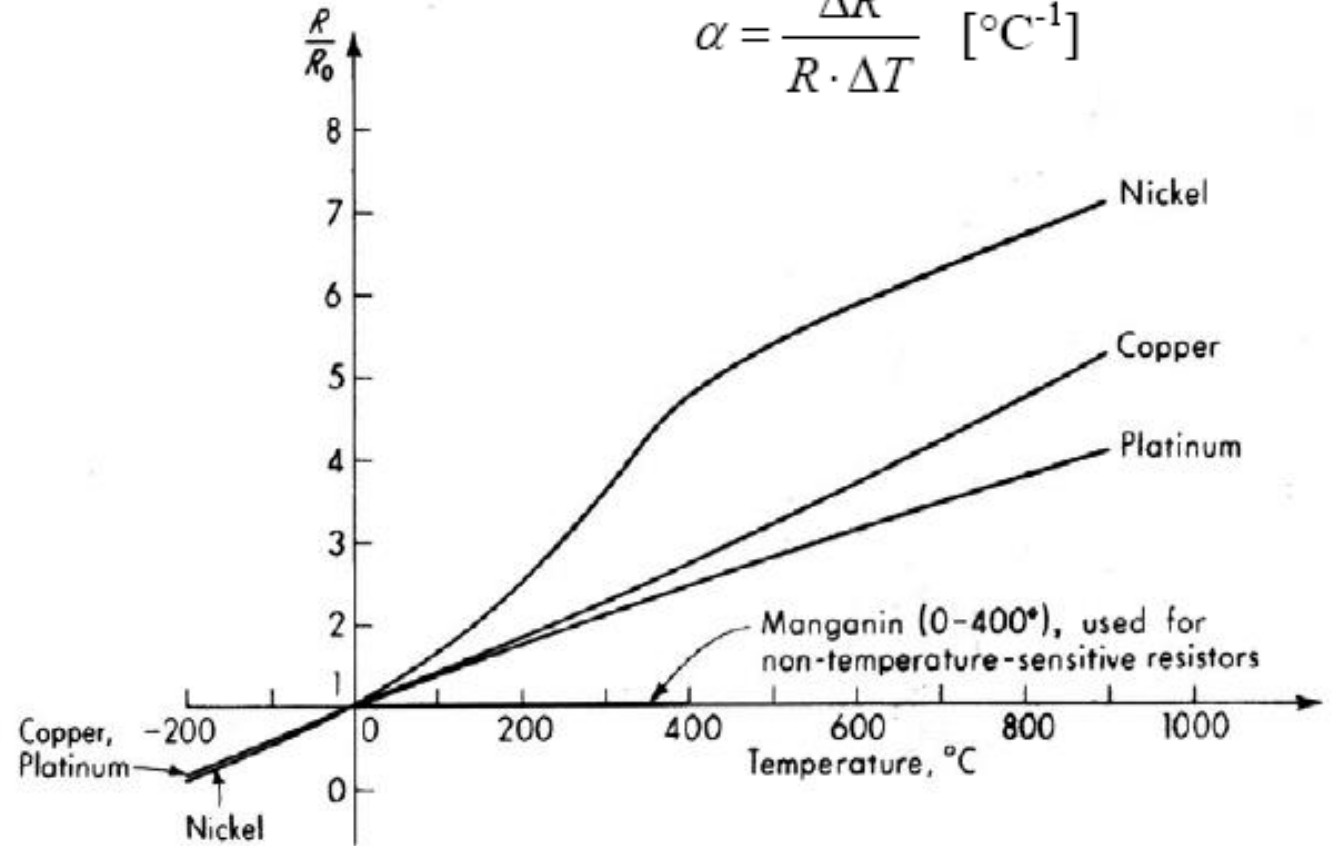
# Electric industrial Thermometers :

## Resistance temperature Detectors (RTD): Pt100



$$R_T = R_0(1 + \alpha\Delta T)$$

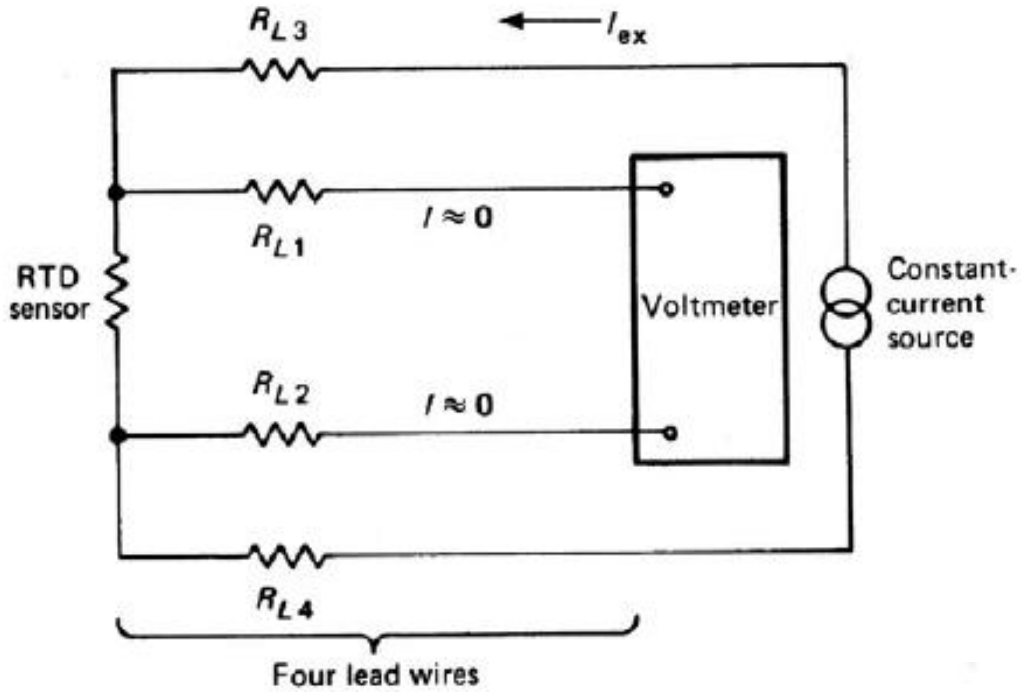
$$\alpha = \frac{\Delta R}{R \cdot \Delta T} \text{ [}^\circ\text{C}^{-1}\text{]}$$



Resistance/temperature curves.

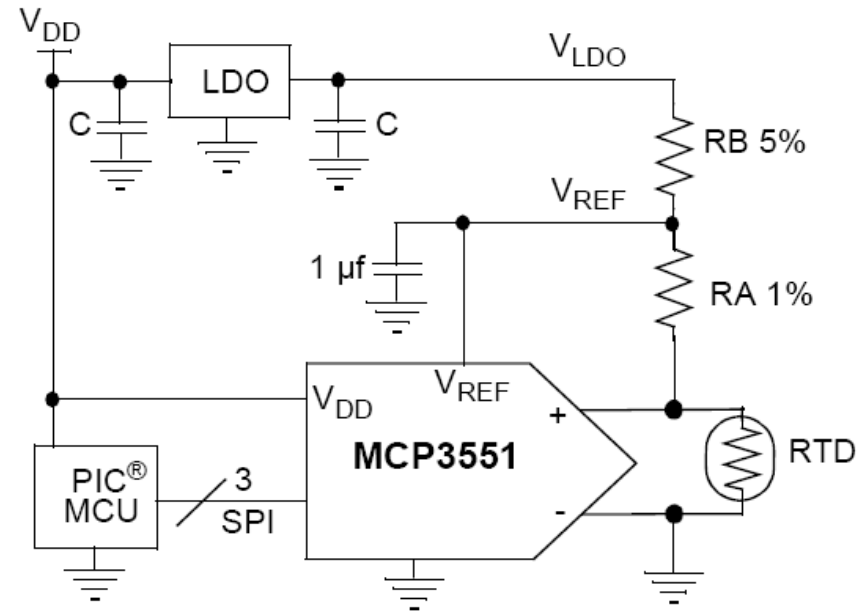
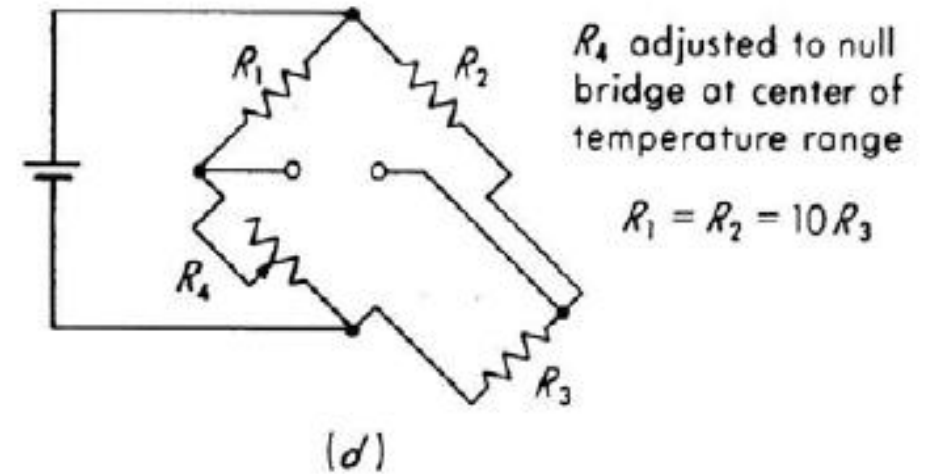
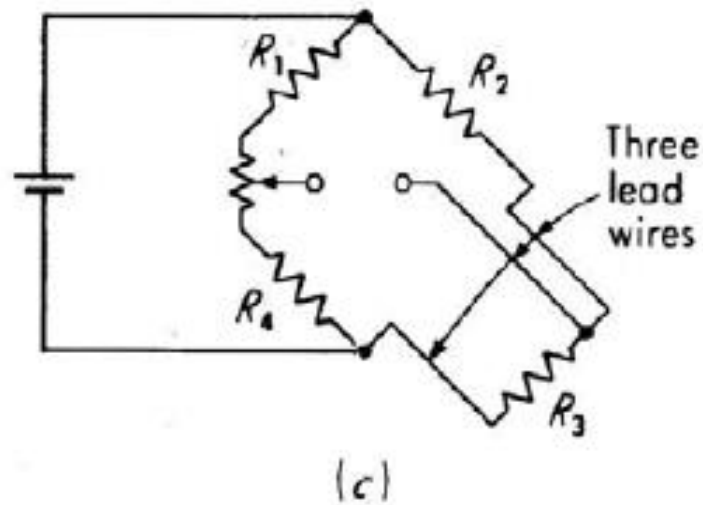


# Signal conditioning and correct circuit connections for RTD :

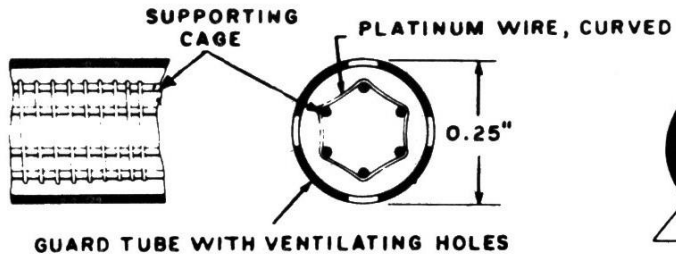


Four-wire ohmmeter technique.

**Conceptual circuits:**

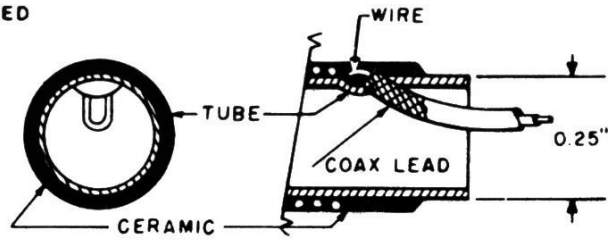


**Industrial circuit:**

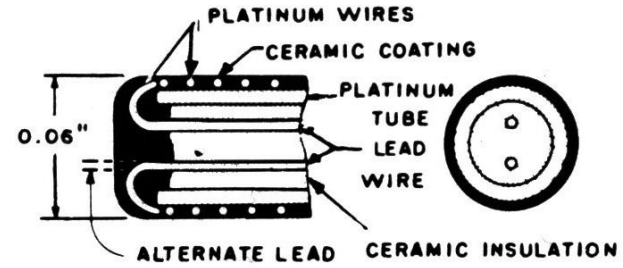


GUARD TUBE WITH VENTILATING HOLES

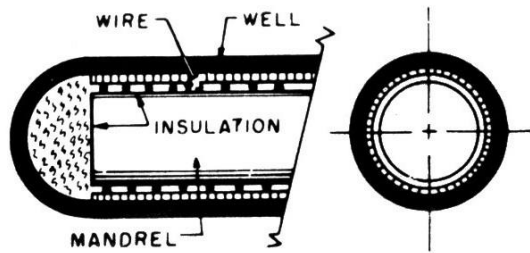
Open-Wire Element



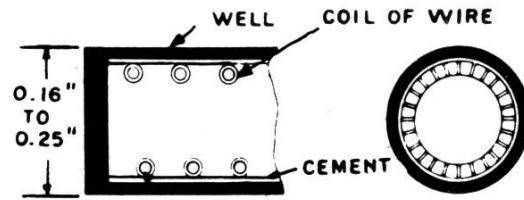
Ceramic Coated Element



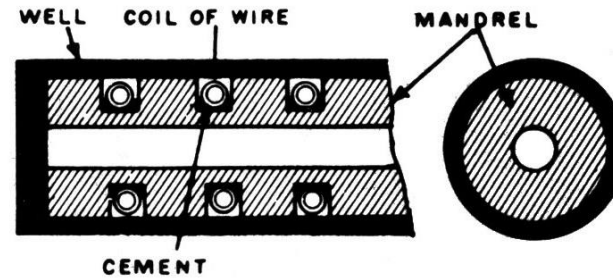
Miniature Ceramic Coated Element



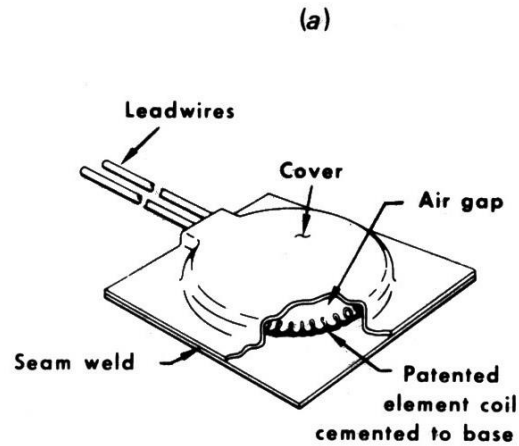
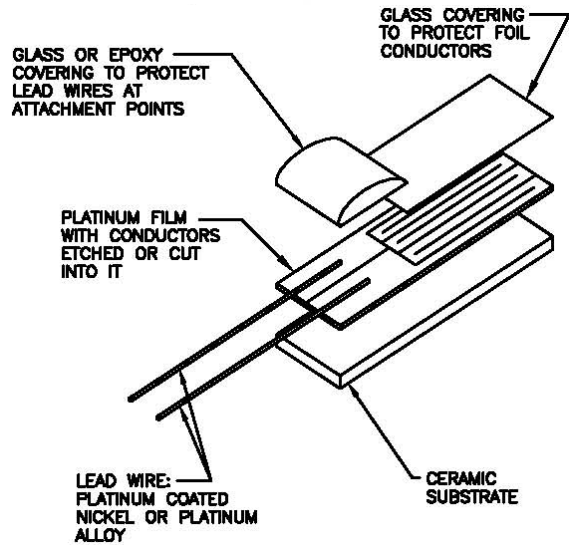
Well-Type Element



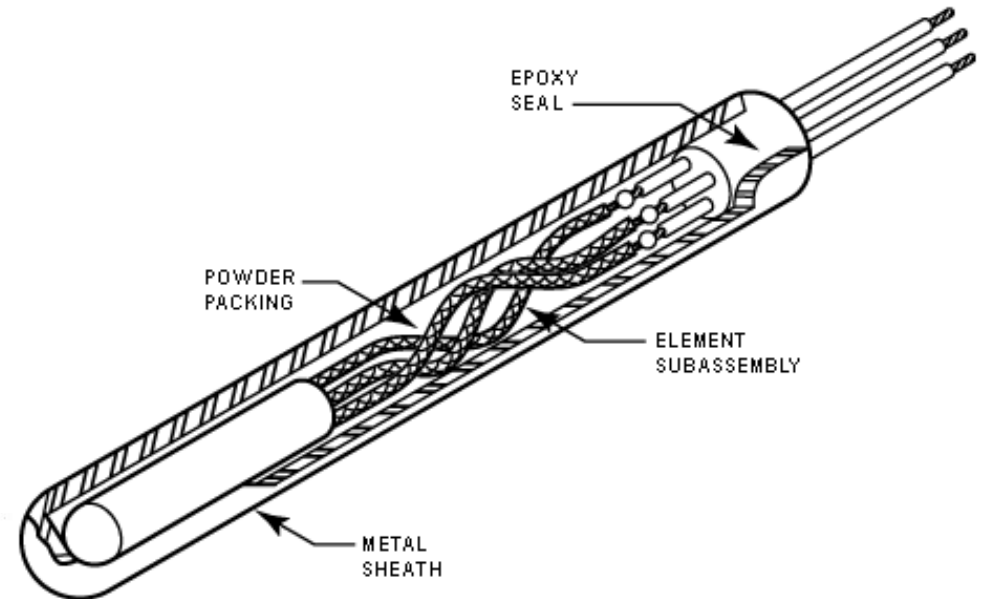
Fast Response Well-Type Element



Rugged Well-Type Element



(b)



Resistance temperature detector (RTD) construction. (Courtesy Rosemount Engineering, )

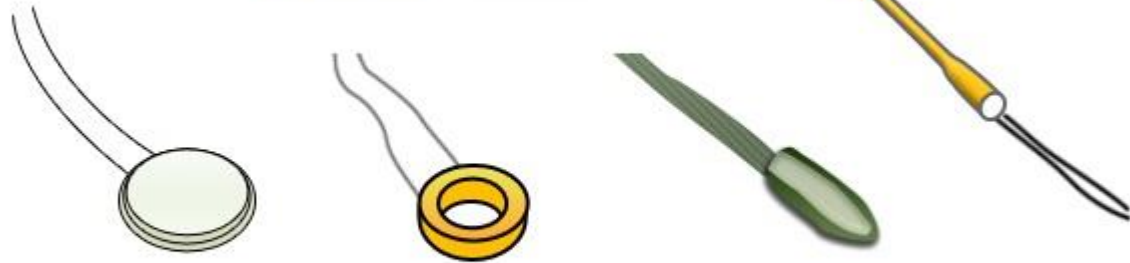


# Thermistors :

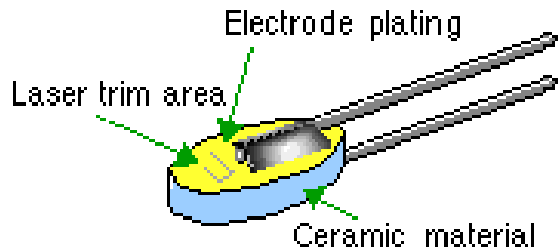
$$R_T = R_0 \cdot e^{\beta \left( \frac{1}{T} - \frac{1}{T_0} \right)}$$



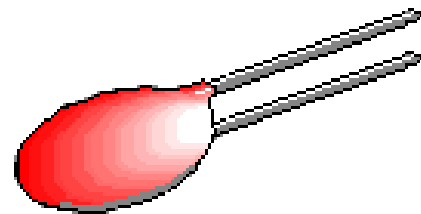
Symbol of thermistor



Different forms of thermistors



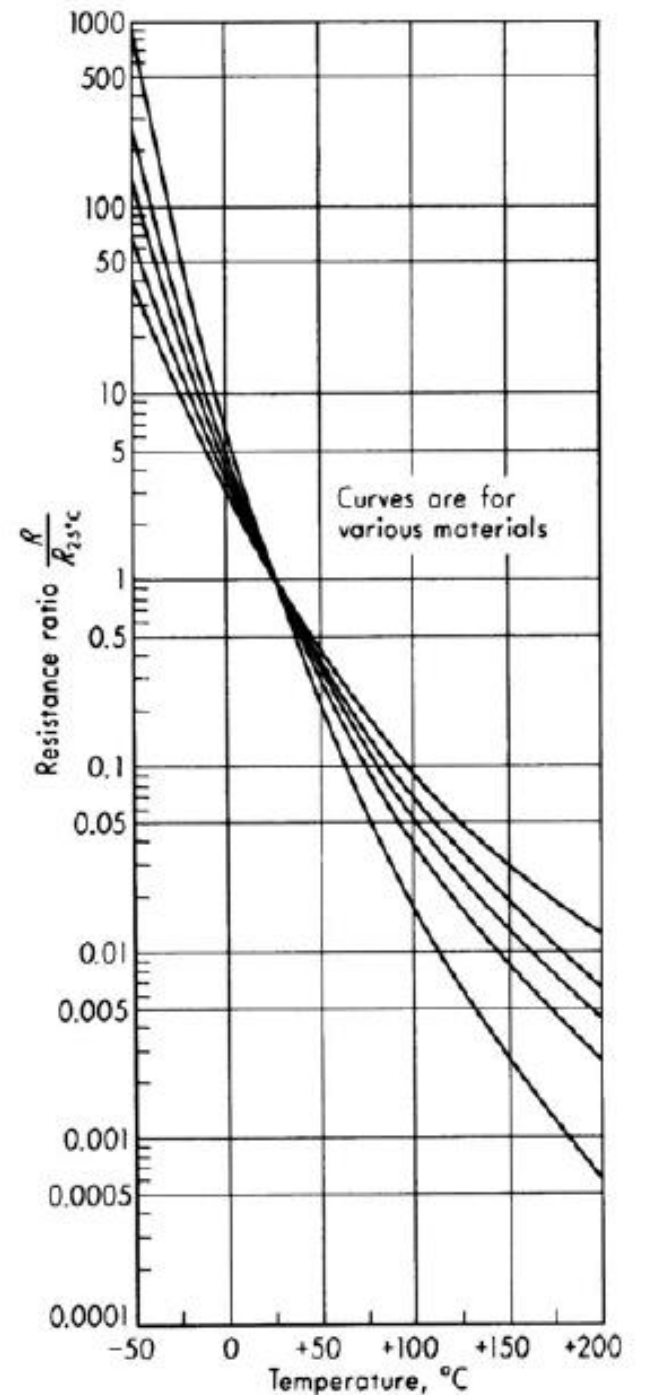
Thermistor without Encapsulation



Thermistor with Encapsulation



## Negative Temperature Coefficient

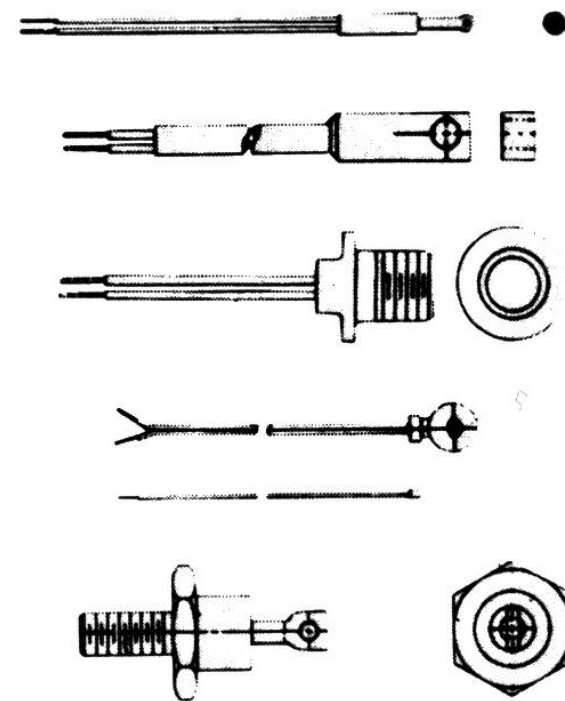
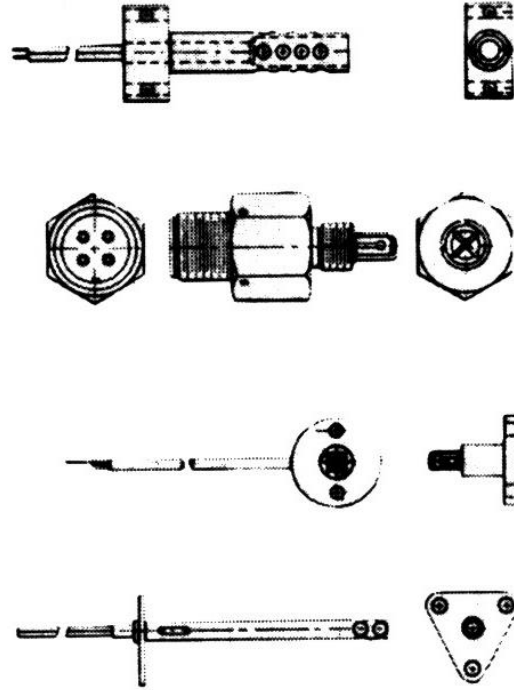
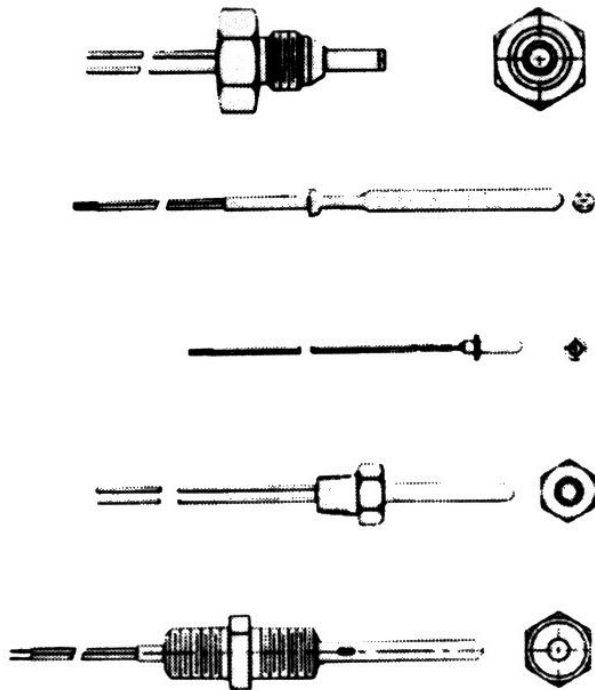
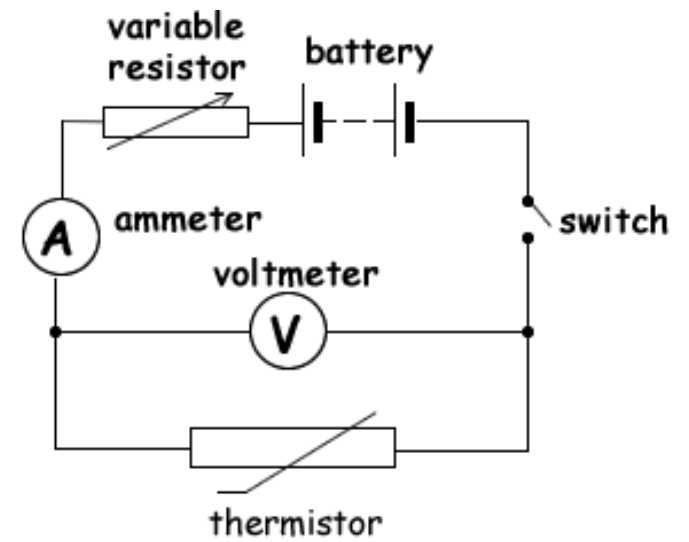




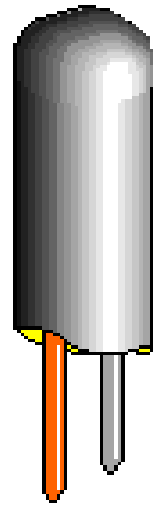
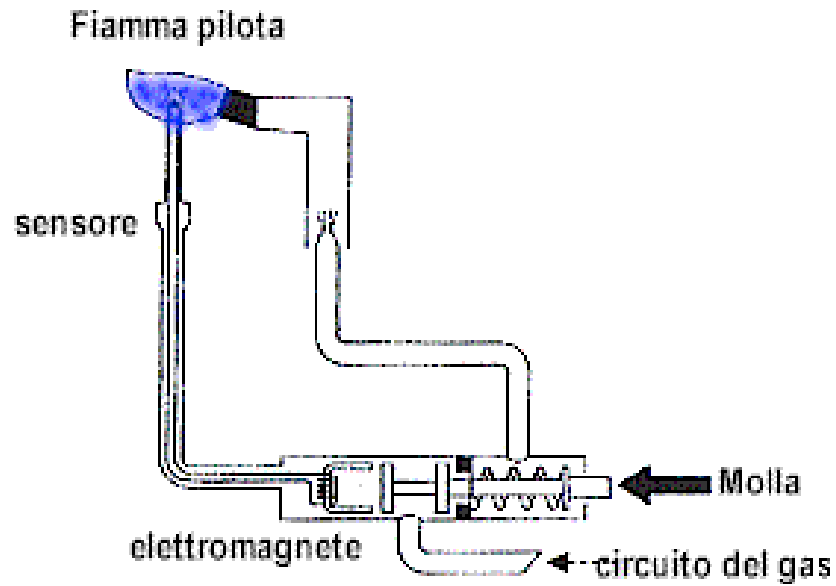
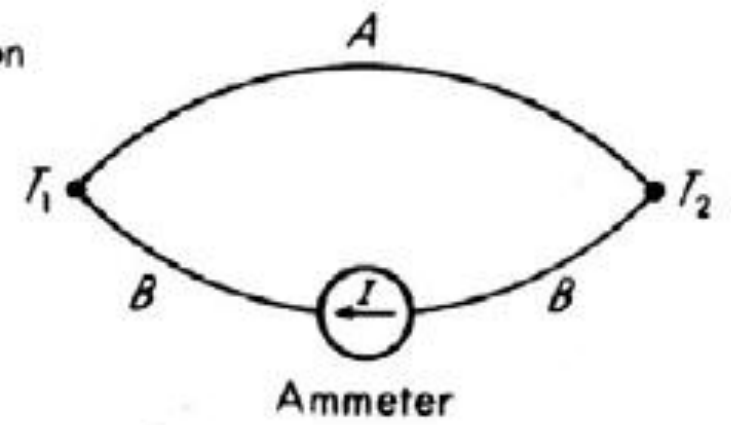
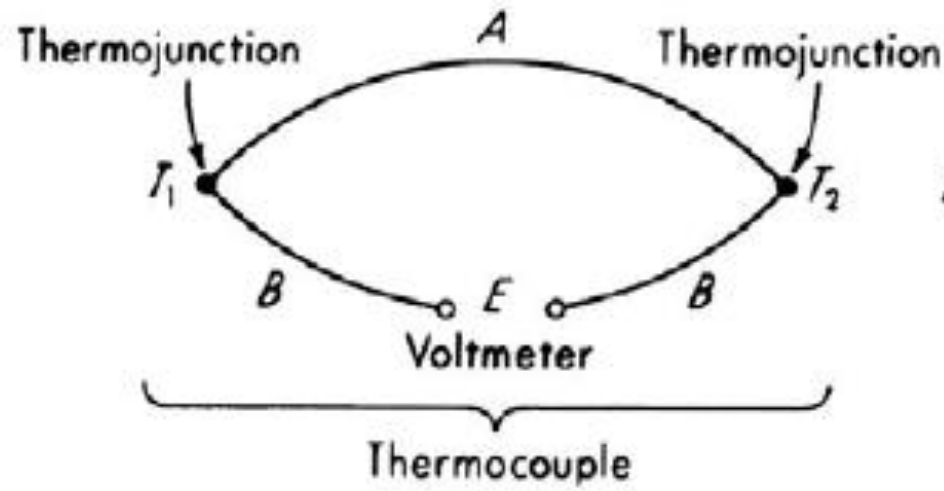
Thermistors: practical examples ...

Due to a “fair resistance changes” with temperature, they can be connected to a simple ohmmeter.

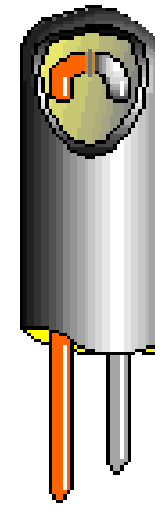
***Positive Temperature Coefficient***



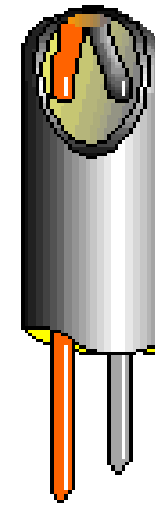
# Thermocouples :



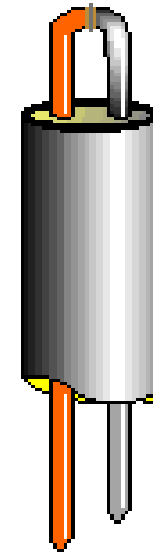
Sealed Sheath



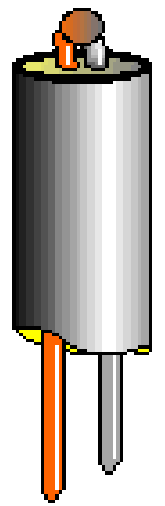
Sealed and Isolated from Sheath



Sealed and Grounded to Sheath



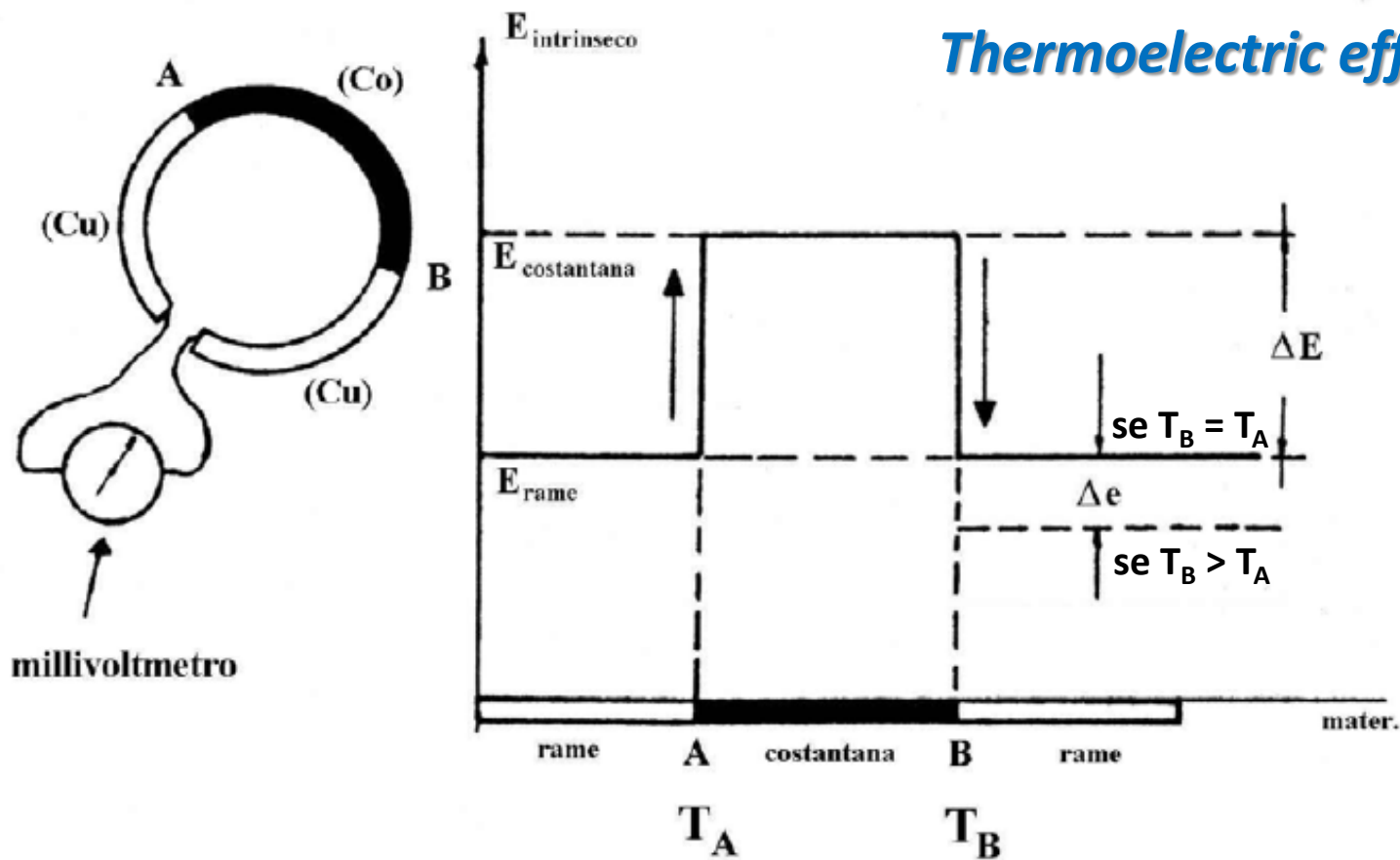
Exposed Fast Response



Exposed Bead

Thermocouple Sheath Options

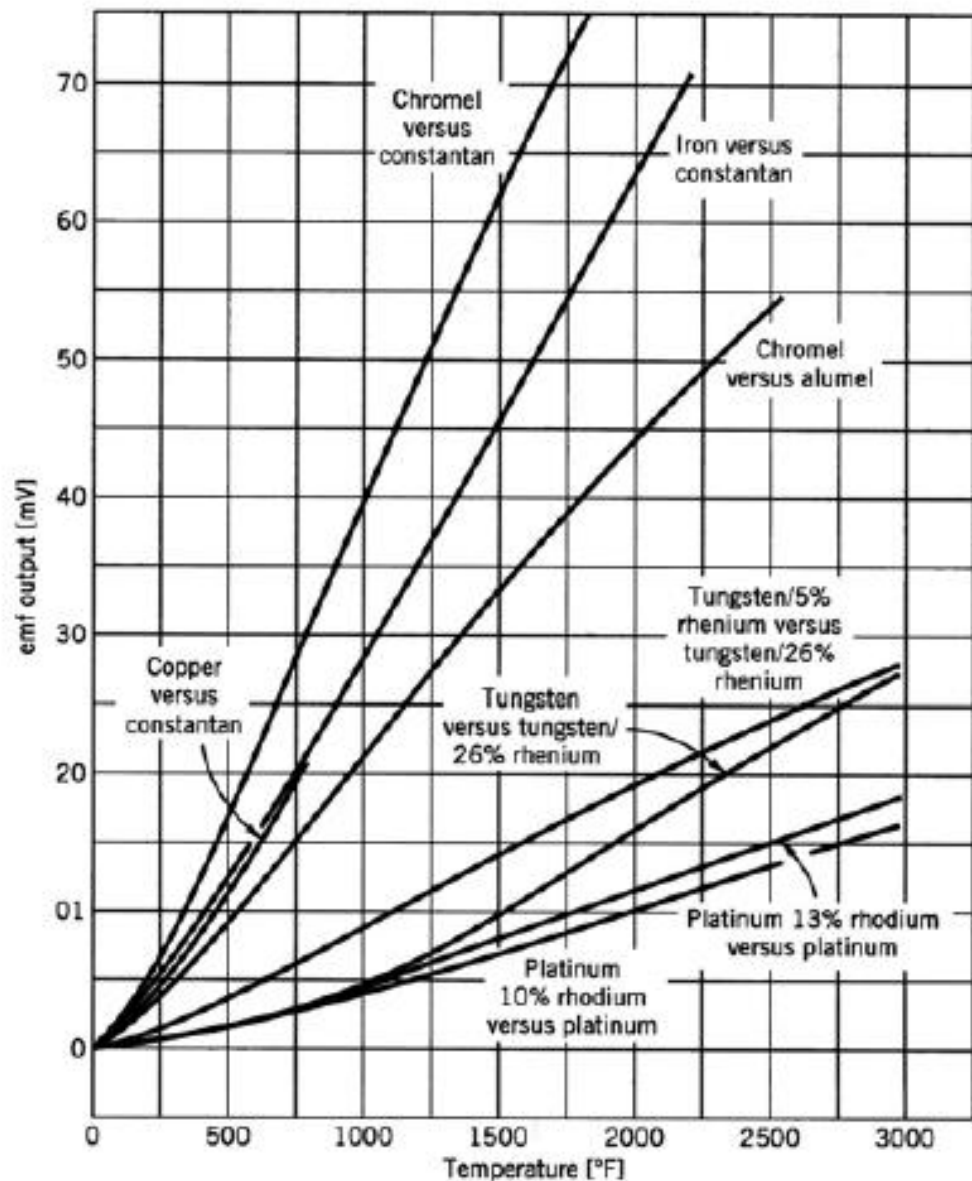
## Thermoelectric effects :



**SEEBEK effect:** at the junctions of two isothermal metallic materials a potential difference is established. This is the main effect, and it is also the one that originates the  $\Delta e$  when the two junctions are not at the same temperature.

**PELTIER effect:** if in the circuit of the thermocouple the junctions are at temperature  $T_B > T_A$ , then with  $\Delta e \neq 0$ , and the circulation of electric current is allowed, this tends to re-establish the thermal equilibrium, cooling the joint B at a higher temperature and heating the joint A at lower temperature.

**THOMSON effect:** if a conductor is not isothermal, a potential gradient appears on it.



Thermocouple voltage output as a function of temperature for some common thermocouple materials. Reference junction is at 0°C. (From R. P. Benedict, *Fundamentals of Temperature, Pressure and Flow Measurements*, 3d ed., Wiley, New York, 1984)

### Standard Thermocouple Compositions<sup>a</sup>

Type	Wire		Expected Bias Error <sup>b</sup>
	Positive	Negative	
S	Platinum	Platinum/ 10% rhodium	±1.5°C or 0.25%
R	Platinum	Platinum/ 13% rhodium	±1.5°C
B	Platinum/ 30% rhodium	Platinum/ 6% rhodium	±0.5%
T	Copper	Constantan	±1.0°C or 0.75%
J	Iron	Constantan	±2.2°C or 0.75%
K	Chromel	Alumel	±2.2°C or 0.75%
E	Chromel	Constantan	±1.7°C or 0.5%

#### Alloy Designations

Constantan: 55% copper with 45% nickel

Chromel: 90% nickel with 10% chromium

Alumel: 94% nickel with 3% manganese, 2% aluminum, and 1% silicon

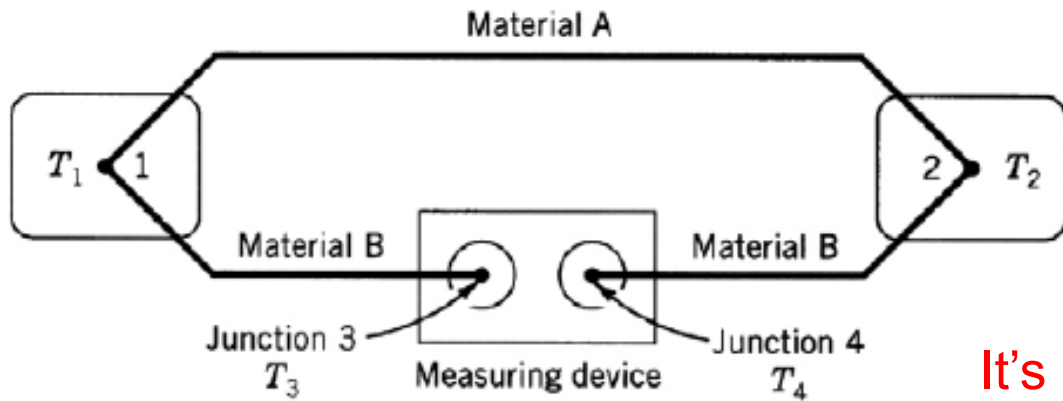
<sup>a</sup>From Temperature Measurement ANSI PTC 19.3-1974.

<sup>b</sup>Use greater value; these limits of error do not include installation errors.

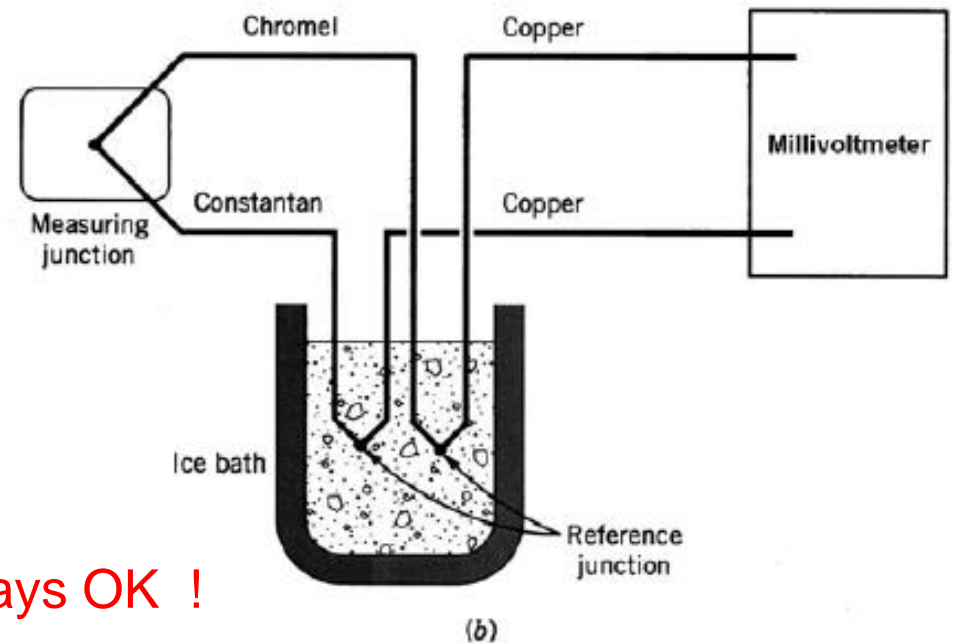
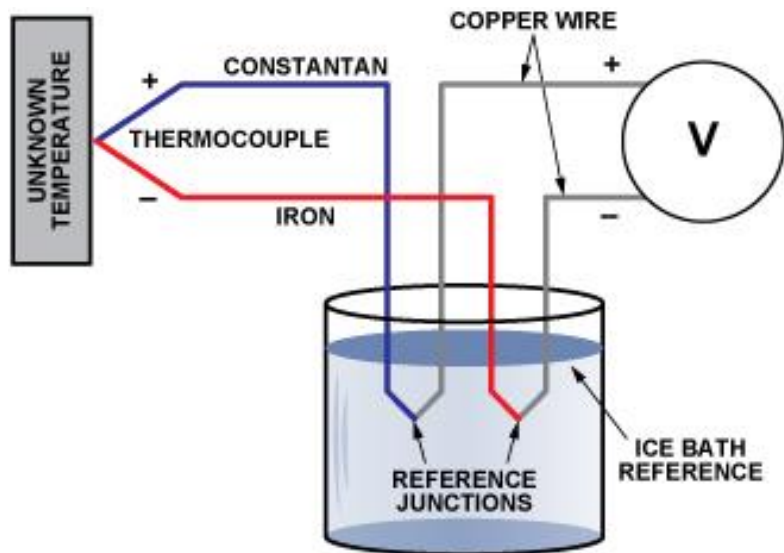
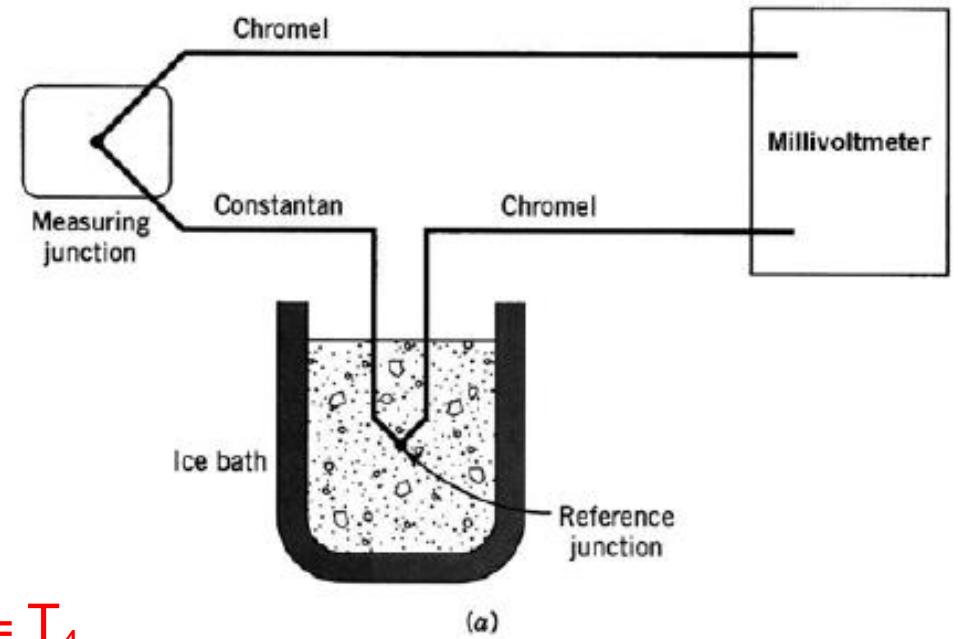


Circuital connections:

Rule of the *intermediate metals*



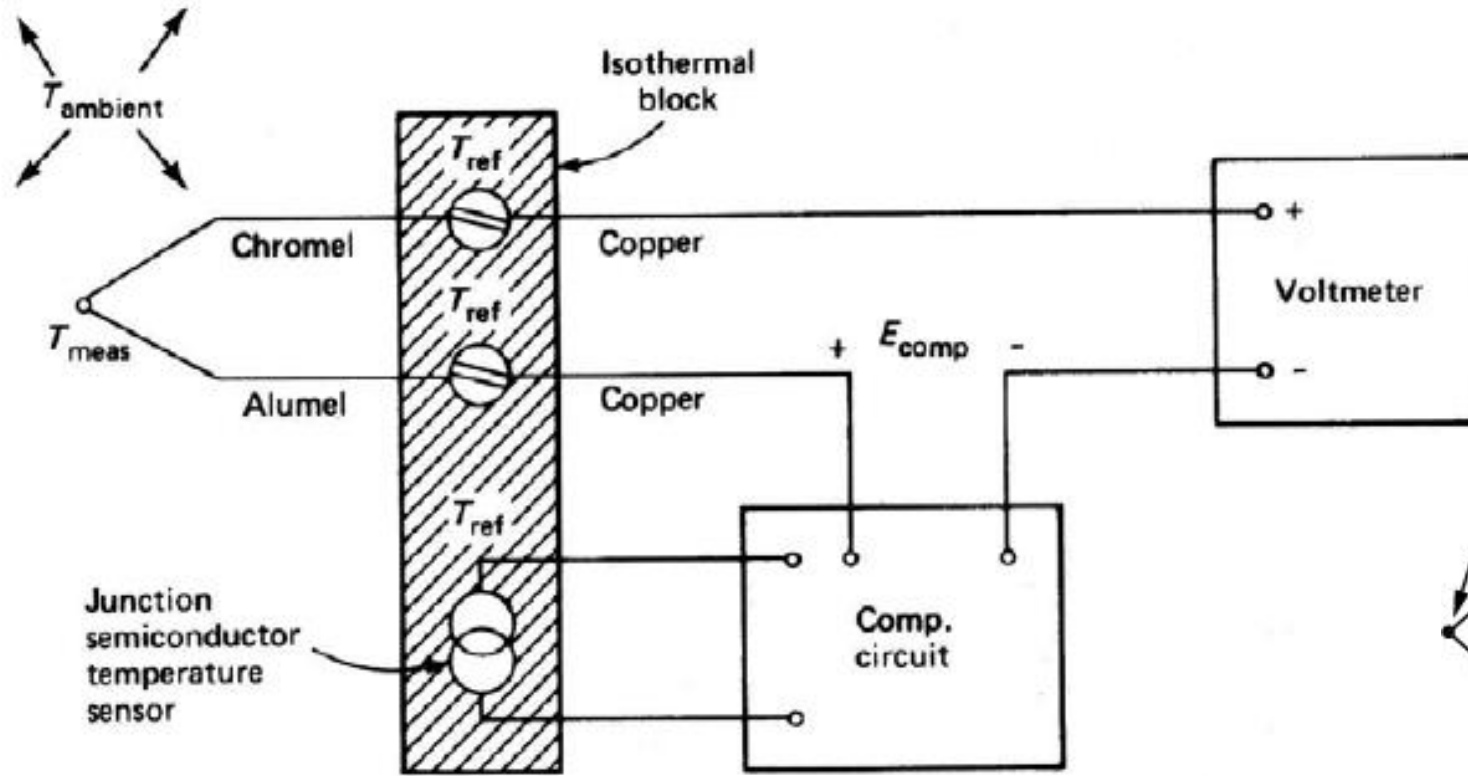
It's OK only if  $T_3 = T_4$



it's always OK !

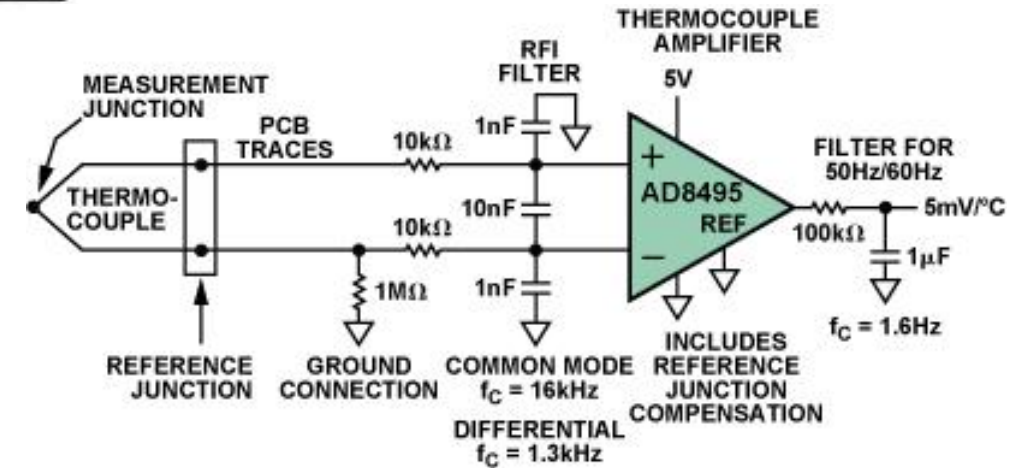
Thermocouple with **electronic junction** (with reference temperature  $T_a$  different from  $0^\circ\text{C}$ )

Rule of the **intermediate temperatures**



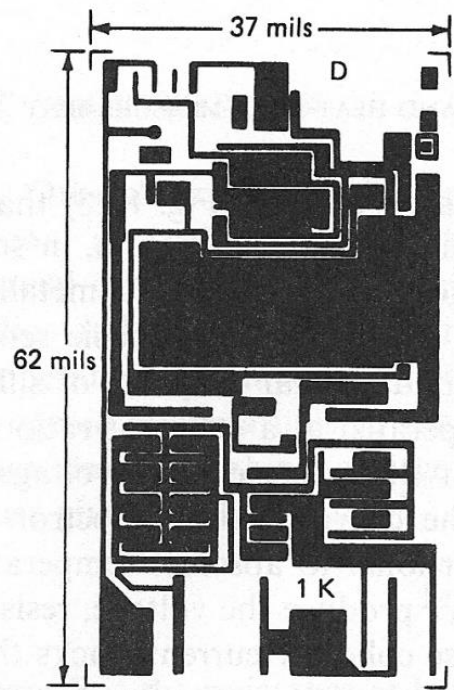
Isothermal block reference-junction technique.

**Commercial realization:**

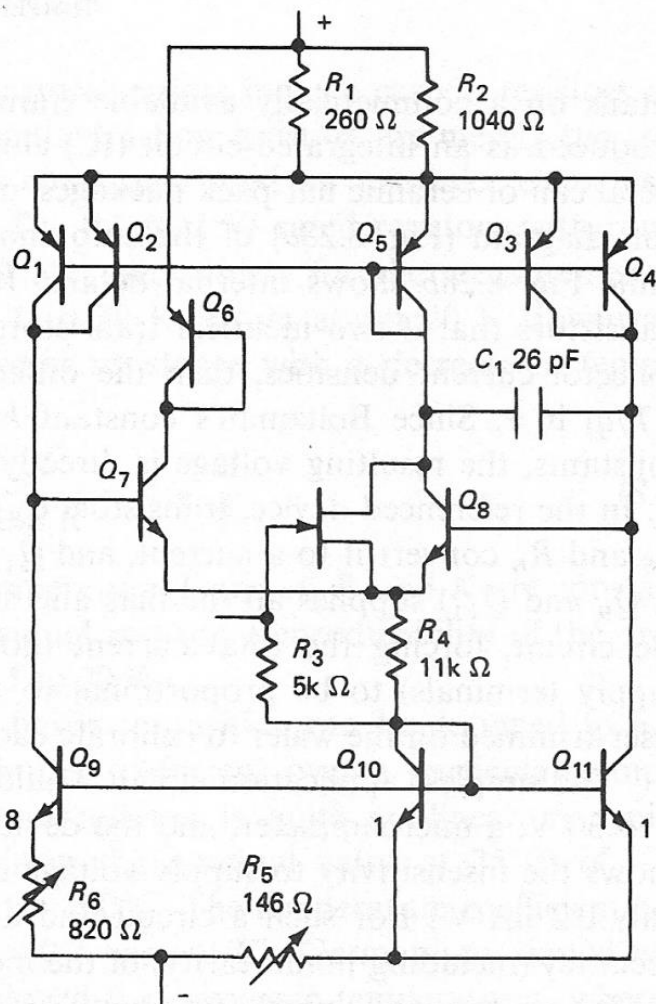
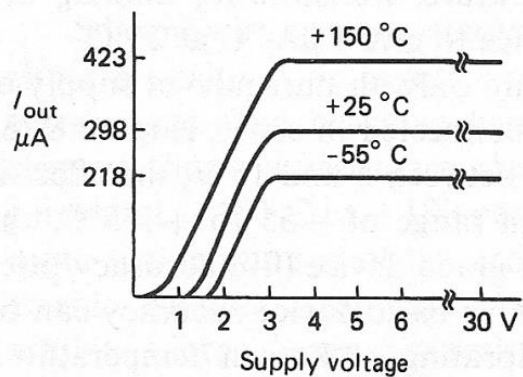


if  $T_{ref} = T_a \neq T_0 = 0^\circ\text{C}$  the thermocouple detects  $\Delta e \propto T_x - T_a$  that can not be interpreted directly on the tables !  
 The semiconductor thermometer measures  $T_{ref} = T_a$ , the compensation circuit processes the  $E_{comp} \propto T_a - T_0$  and adds it to the  $\Delta e$  produced by the thermocouple. The voltmeter receives the compensated voltage  $E = \Delta e + E_{comp}$  that can be interpreted on the thermocouple tables.

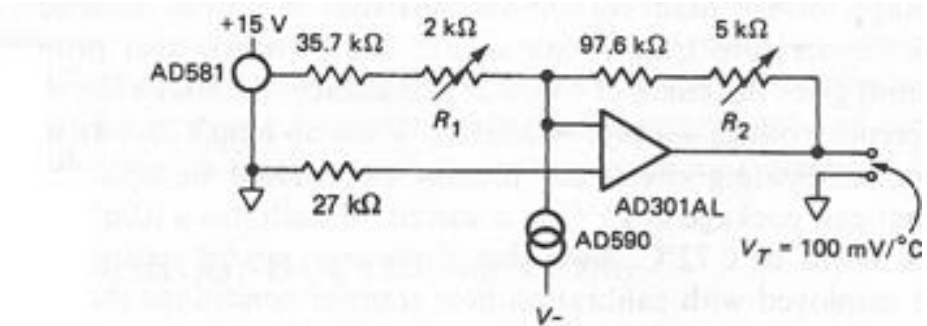
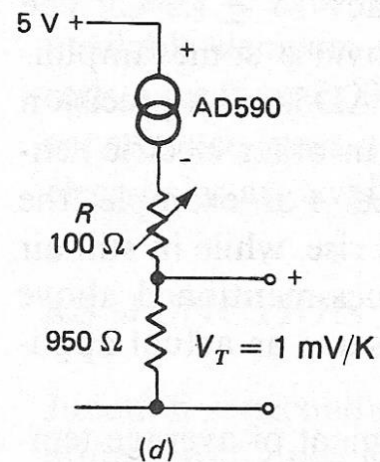
# Electronic semiconductor temperature sensor:



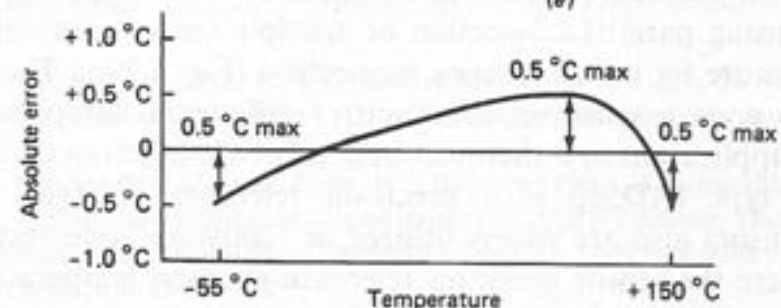
(a)



(b)



(c)



(d)



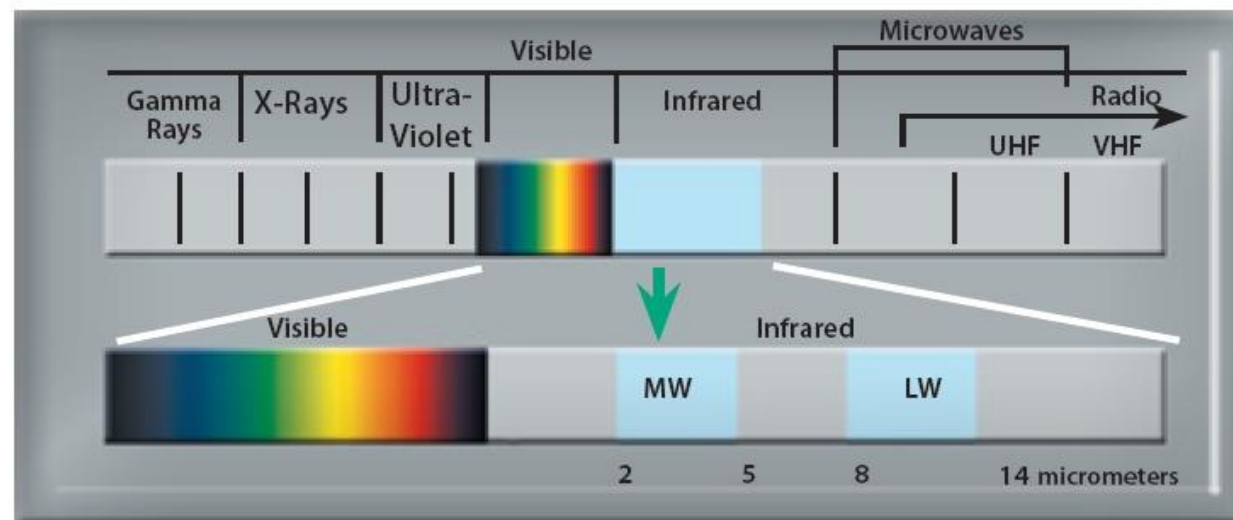
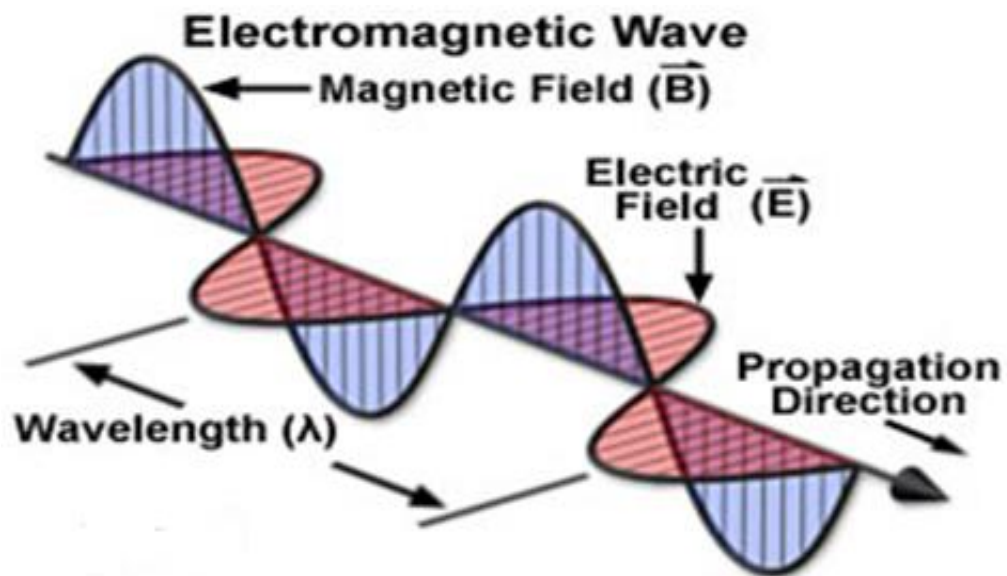
For all those situations in which the contact between the physical phenomenon and thermometer is NOT possible:

## **RADIATION thermometers**

The **thermal radiation of a body** originates by thermal agitation of its atoms but, outside the body, it is nothing more than a regular **electromagnetic radiation** with a wavelength between 0,3 e 40  $\mu\text{m}$ .

The spectrum of **visible radiation** is with a wavelength from 0.1 to less than 1 micron therefore, a large part of the thermal radiation lies in the **infrared**.

The bodies with an **ideal thermal radiation** are the blacks bodies, as they completely absorb the radiation hitting them and, at a given temperature, they emit the highest amount of heat radiation.

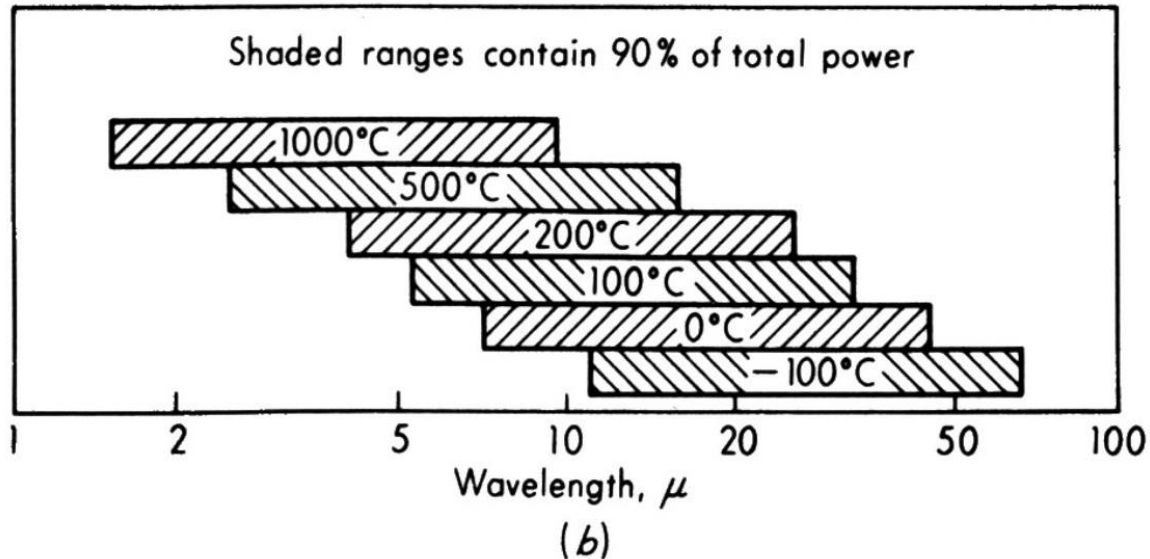


The physical law that describes this phenomenon is the [Planck's law](#) :

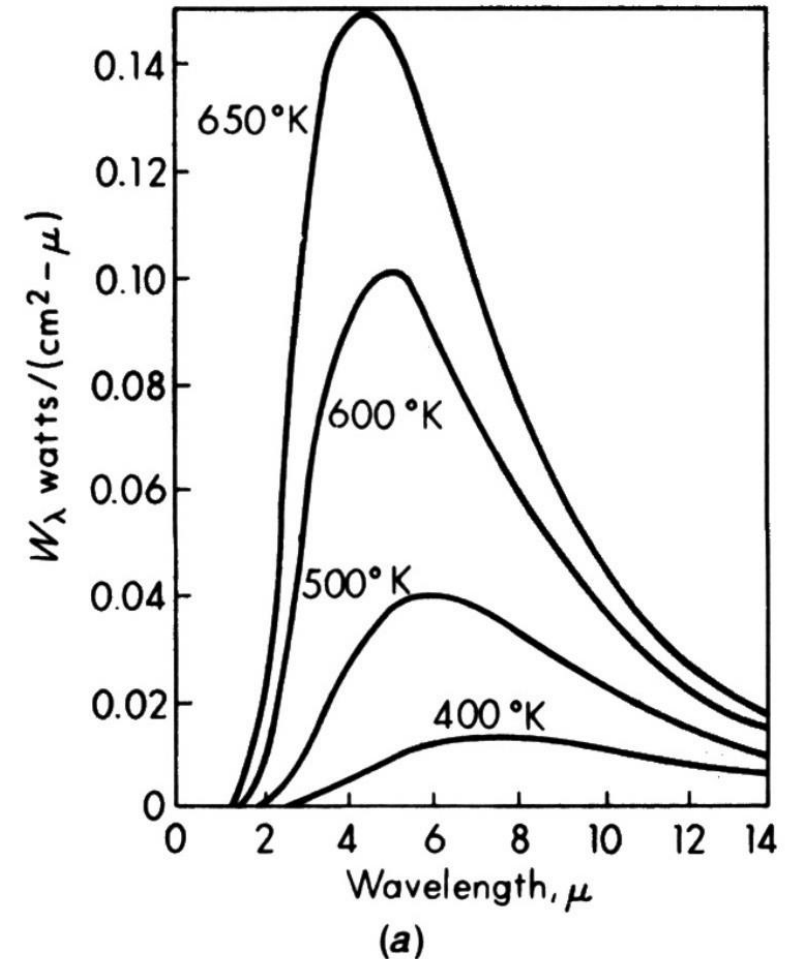
$$L_{\lambda} = \frac{C_1}{\lambda^5 \left( e^{\frac{C_2}{\lambda T}} - 1 \right)} \left[ \frac{W}{m^2 msr} \right]$$

which provides the **spectral radiation level**  $L_{\lambda}$  as a function of the **wavelength**  $\lambda$  of the radiation and of the **absolute temperature**  $T$  of the black body.

The figure shows a representation of the law for several values of  $T$  : with increasing  $T$  the **radiance**  $L_{\lambda}$  increases but shifts to smaller **wavelengths**  $\lambda$  ...



Blackbody radiation.



The **real bodies** behavior differ from the **black body** and this fact is reckoned in terms of **emissivity  $\epsilon$**  (**dimensionless parameter**):

$$\epsilon_{\lambda,T} = \frac{L_{\lambda a}}{L_{\lambda}}$$

where  $L_{\lambda}$  is the **radiance of the black body** and  $L_{\lambda a}$  the **radiance of the real body** at the same temperature T of the black body. Real body radiance therefore can be written as :

$$L_{\lambda a} = \frac{C_1 \epsilon_{\lambda,T}}{\lambda^5 \left( e^{\frac{C_2}{\lambda T}} - 1 \right)} \left[ \frac{W}{m^2 \times sr} \right]$$

Together with the **emissivity  $\epsilon$**  other two parameters are also considered: the **reflectance  $\rho$**  and **transmittance  $\theta$**  of surrounding bodies. If the body is in thermal equilibrium, the radiated energy is equal to the energy absorbed and we can write the following relationship :

$$\epsilon + \rho + \theta = 1$$

Then we must also take into account the losses due to air or dust along the optical path, the object's size and its distance from the thermometer (area length error) ...

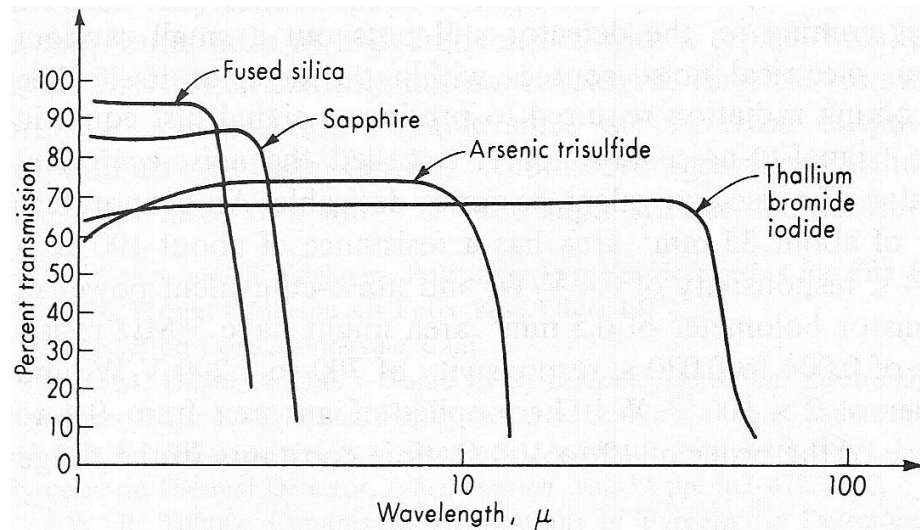
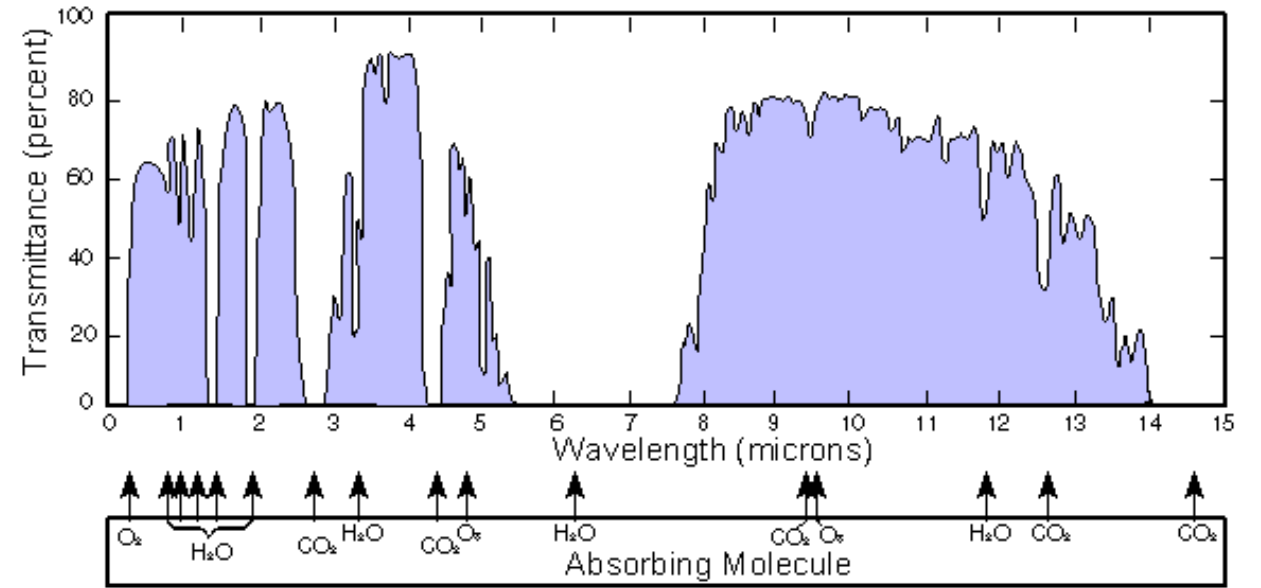
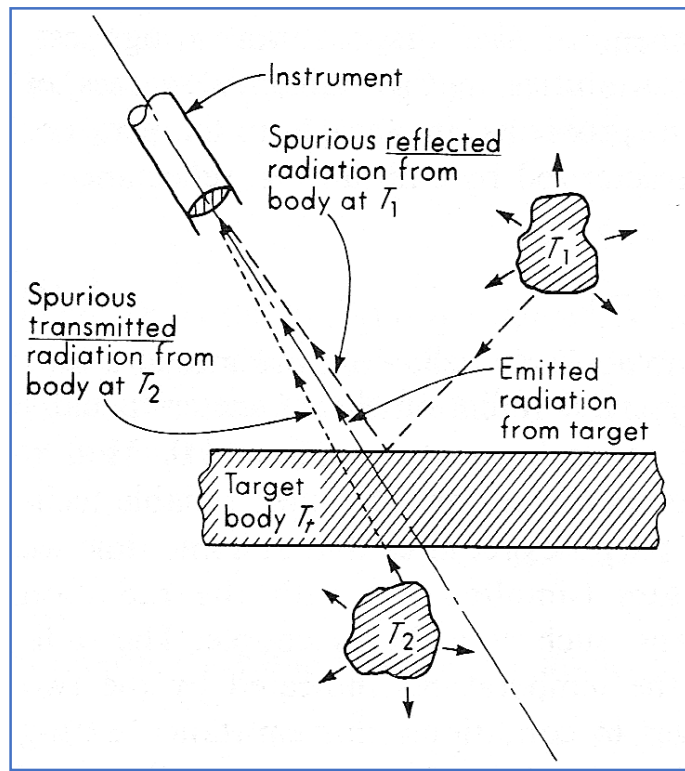


Figure 8.34 Spectral transmission of optical material.

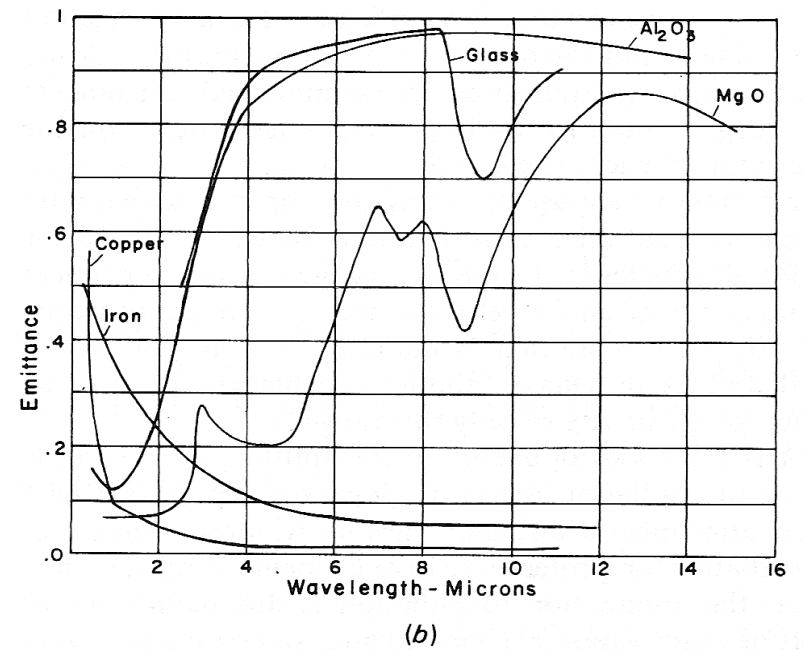
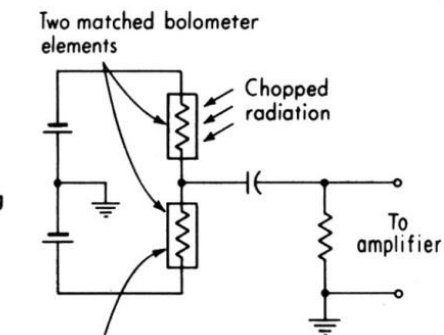
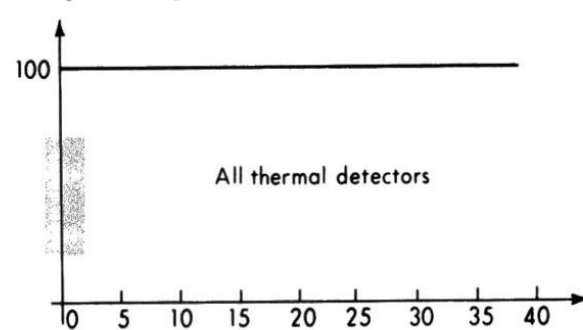
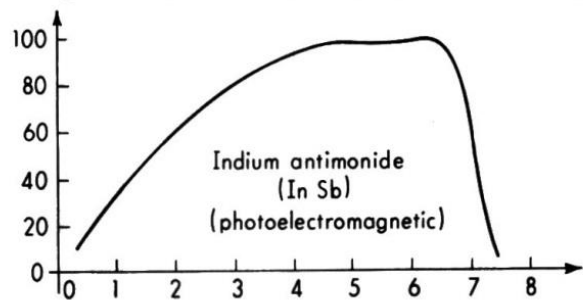
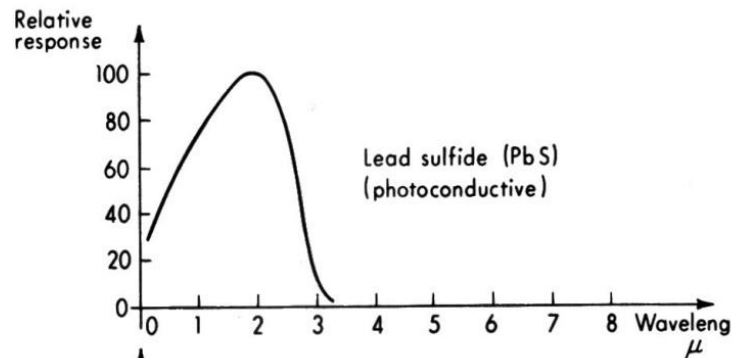


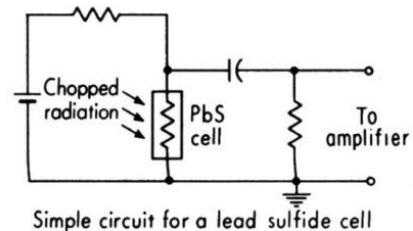
Figure 8.31 Measurement problems with reflective/translucent targets; emissance of real materials.



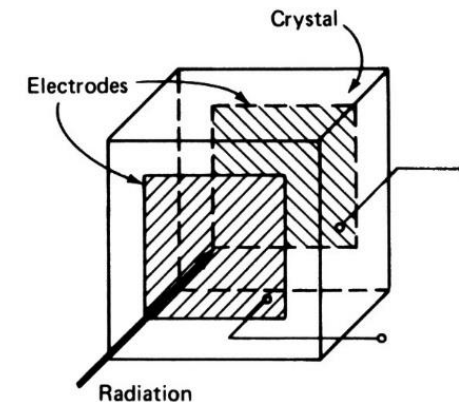
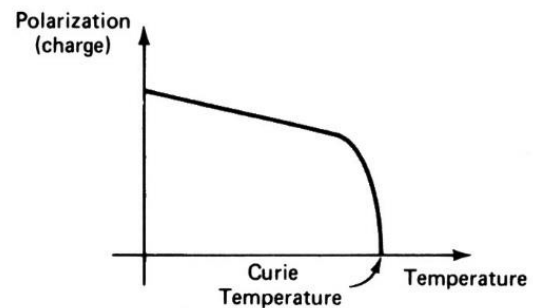


This element at same ambient temperature but shielded from radiation to provide ambient-temperature compensation

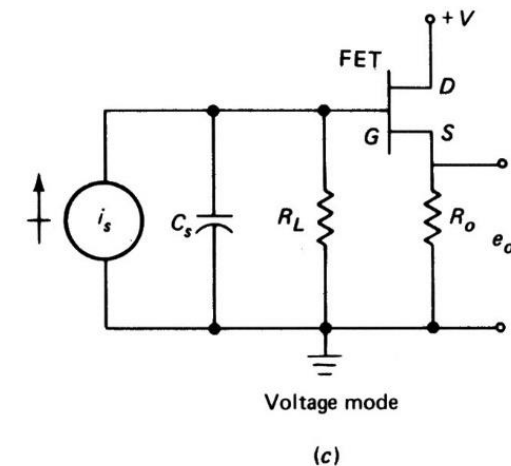
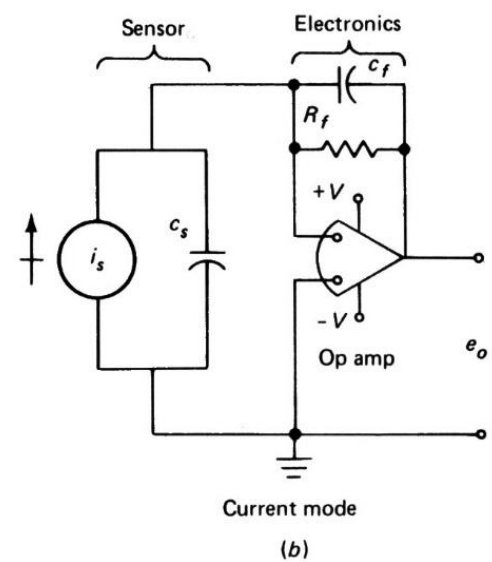
Simple circuit for a high-resistance bolometer



Simple circuit for a lead sulfide cell



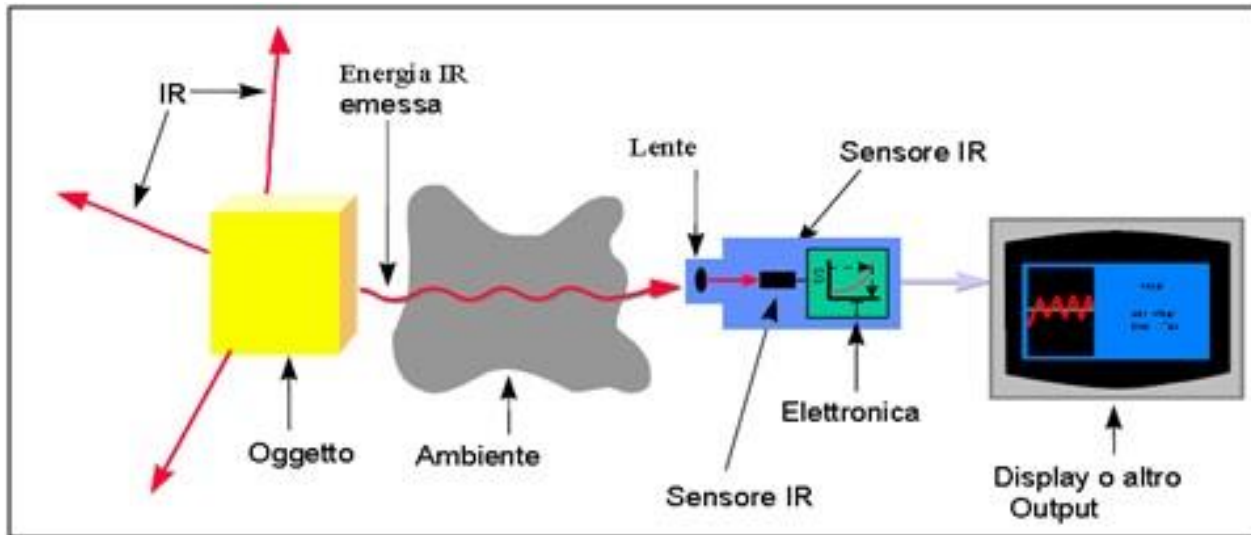
(a)



Pyroelectric detector and electronics.

## THERMOGRAPHY :

The cameras are all *individually calibrated* by comparison with a black body at a controlled temperature  $T$  .  
For each pixel of the image, the voltage-temperature characteristic  $V-T$  is stored in the LUT memory (Look-Up-Table)



### L'occhio non vede... ma l'infrarosso si !

Un'immagine catturata con una videocamera comune non sempre ti racconta tutto. Se vuoi davvero sapere cosa sta succedendo, solo un'immagine all'infrarosso ti potrà dire tutta la verità.

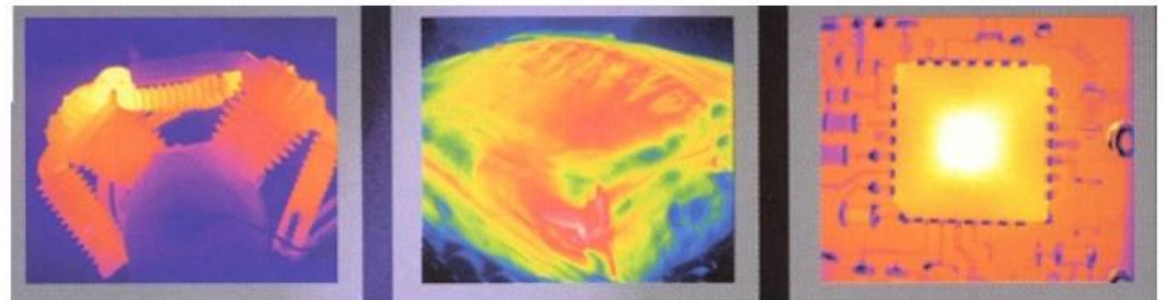
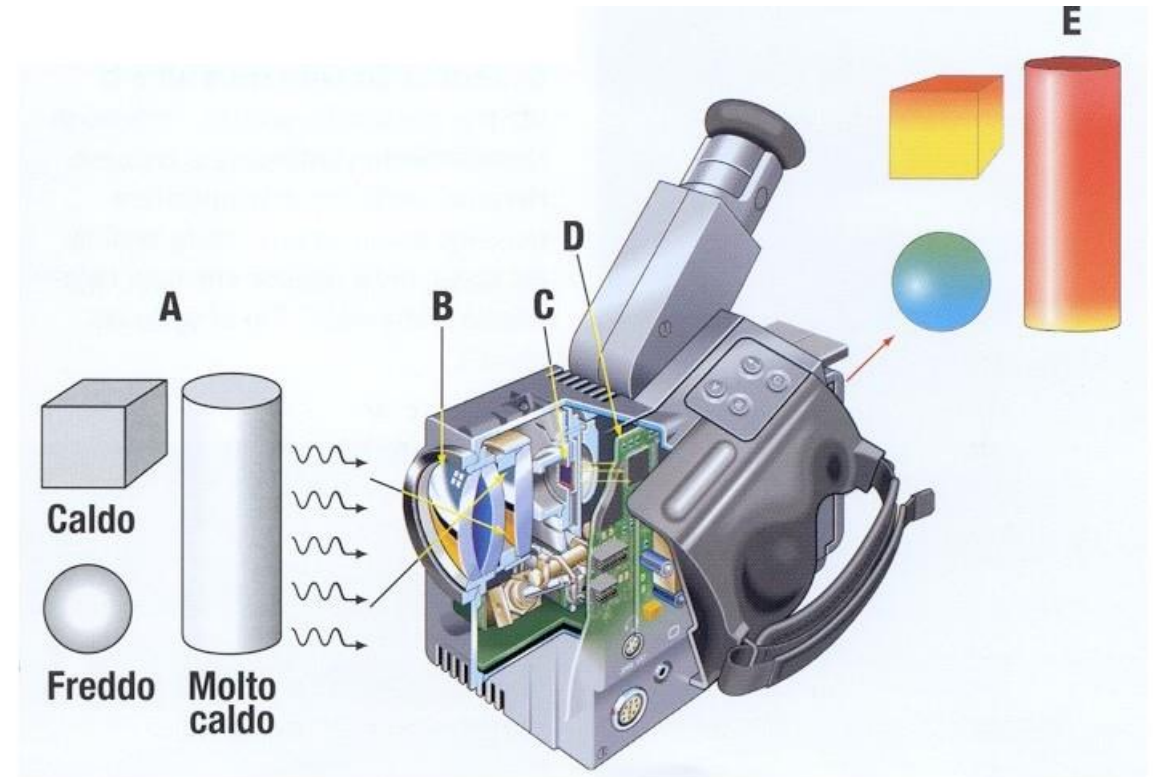
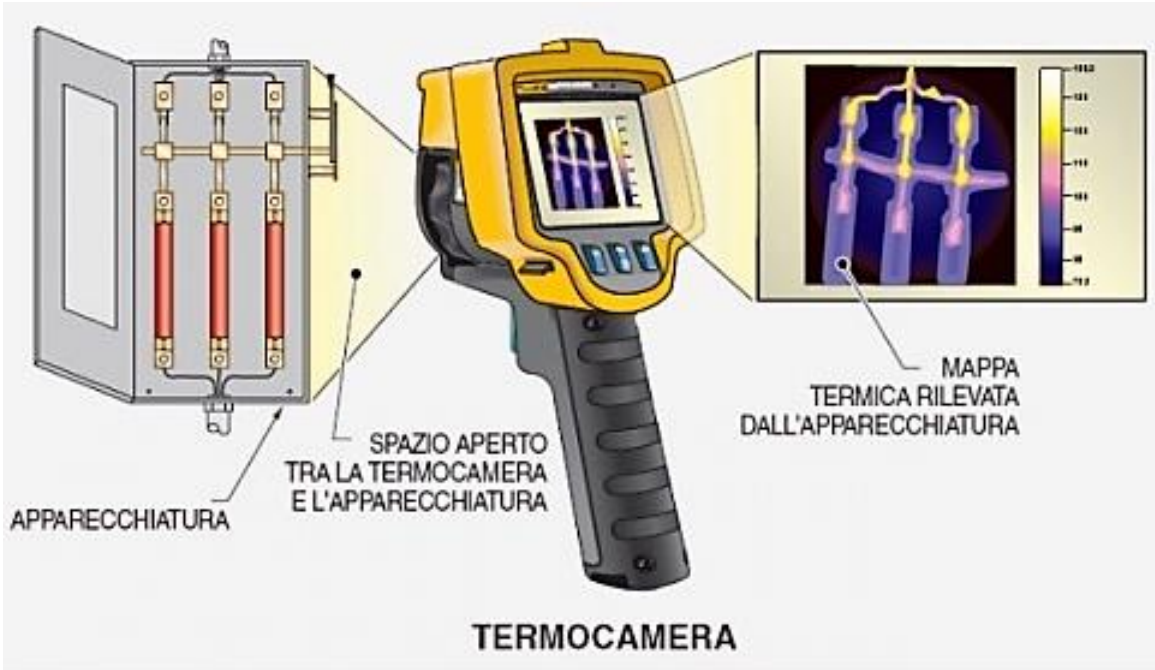
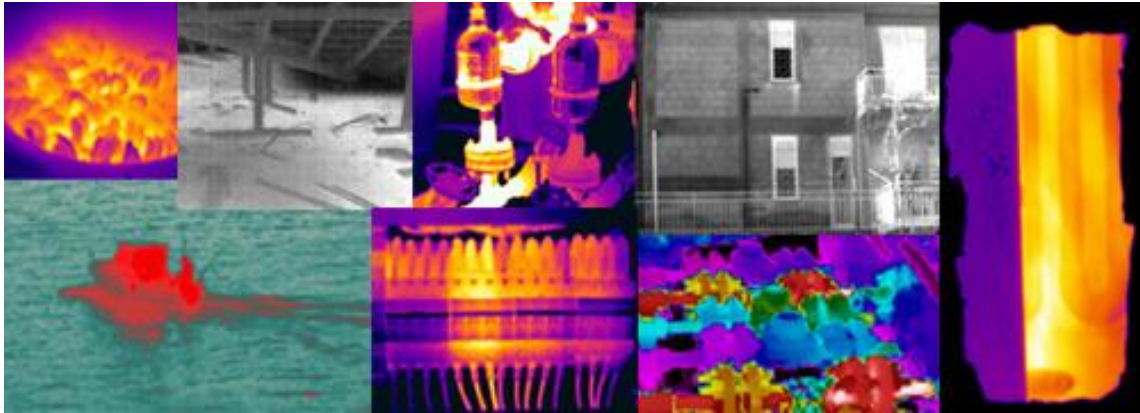
Le termocamere a raggi infrarossi sono usate in tutti i settori industriali per monitorare in continuo una vasta gamma di processi produttivi. FLIR Systems ha sviluppato la famiglia di prodotti ThermoVision™ proprio per soddisfare le esigenze applicative dell'Automazione e del Controllo di Processo.

Le differenze di temperatura, infatti, sono quasi sempre indice di una variazione nel processo produttivo. Il monitoraggio continuo tramite le termocamere FLIR rappresenta, quindi, un sistema di misurazione non a contatto che equivale ad avere circa 76.000 termocoppie contemporaneamente, con l'ulteriore vantaggio di ottenere un'immagine molto definita di ciò che si sta osservando.

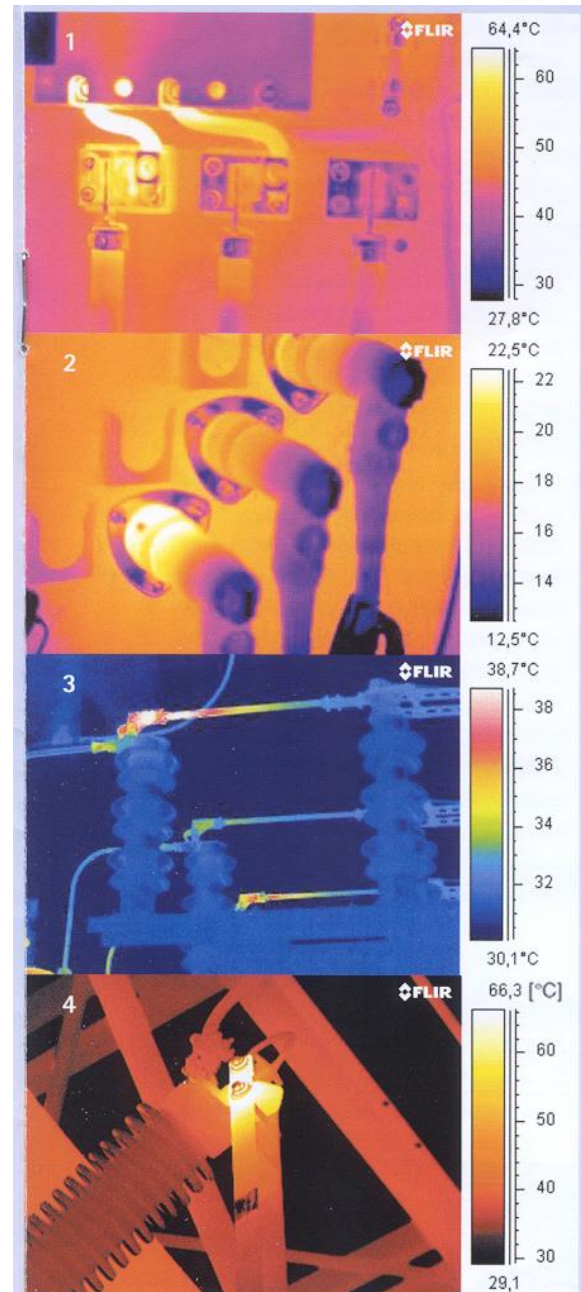
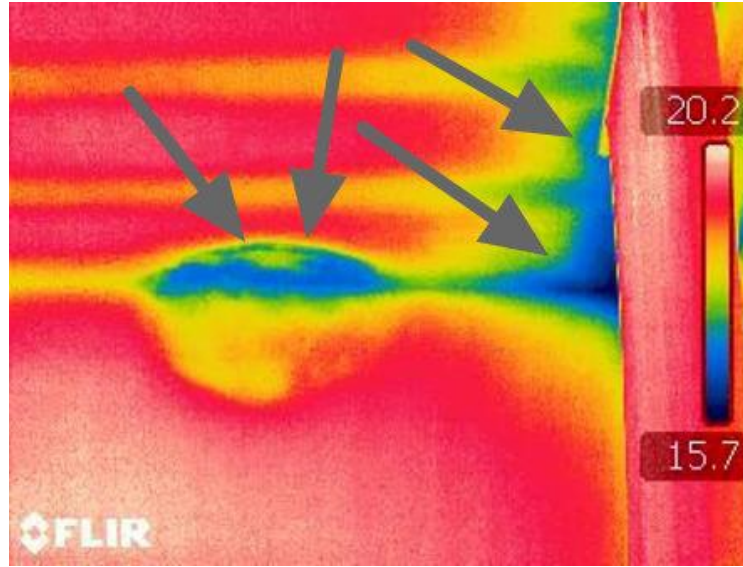
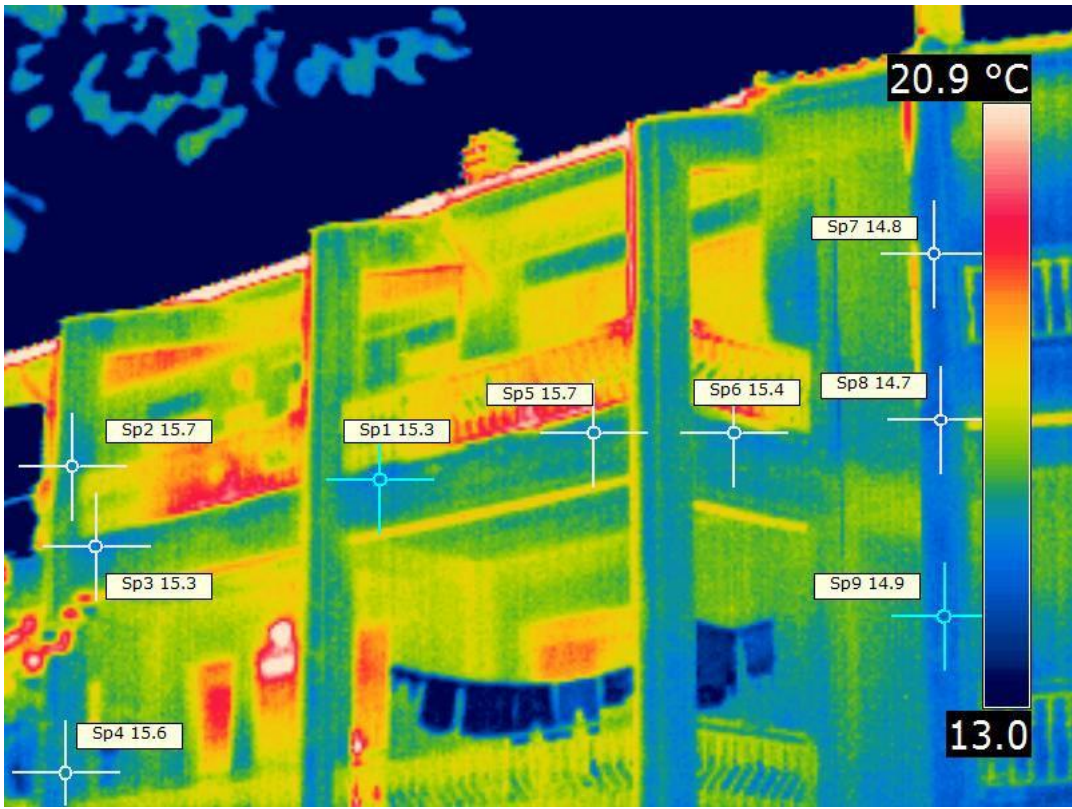
#### Ottimizzare il controllo di qualità, migliorare l'efficienza produttiva

Contatta FLIR Systems, il leader mondiale per la termografia a raggi infrarossi.  
FLIR Systems srl

# Thermal camcorder :







1. Connessione di un fusibile difettosa
2. Connessione allentata
3. Ossidazione di un contatto ad alto voltaggio
4. Connessione effettuata non correttamente

